

DECLARATION of PERFORMANCE

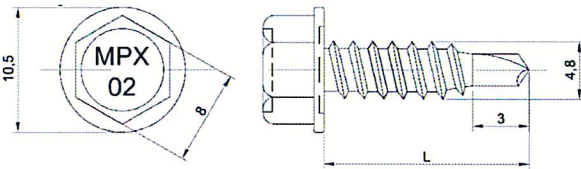
No 01/MPX02/0371/2019



1. *Unique identification code of the product-type:* **MPX 02**
2. *Intended use:* **MPX 02 self-drilling screws are intended to be used for fastening steel sheeting to steel supporting structures.**
3. *Name, registered trade name or registered trade mark and contact address of the manufacturer:* **Marcopol Sp. z o.o. Producer of Bolts str. Oliwska 100, 80-209 Chwaszczyno Poland**
4. *System or systems of assessment and verification of constancy of performance of the construction product:*
System "2+" of assessment
5. *European Technical Assessment:* **ETA 18/0371 issued 15.02.2019**
Technical Assessment Body: **Technický a zkušební ústav stavební Praha, s.p.**
Notified Body: **Number: 1488 - Instytut Techniki Budowlanej**
6. *Declared performance:*

	Essential characteristics	Performance	Technical specification
3.1 BWR 1: Mechanical resistance and stability			
3.1.1.	Characteristic Shear Resistance of the Connection	see Table 1 ÷ 3 below	ETA 18/0371
3.1.2.	Characteristic Tension Resistance of the Connection	see Table 1 ÷ 3 below	ETA 18/0371
3.1.3.	Durability		
	Stainless steel Bi-Metal with ceramic coating Ruspert Silver	Category $\geq$ C2	EN ISO 12944-2
3.2 BWR 2: Safety in case of fire			
3.2.1.	Reaction to fire	The performance of the product is class A1	EN 13501-1
3.3 BWR 3: Hygiene, health and the environment			
3.3.1.	Content, emission and/or release of dangerous substances	Content of dangerous substances less than 0,1%	EU Regulation REACH 1907/2006

Table 1: Characteristic Tension Resistance $N_{R,k}$ and Shear Resistance $V_{R,k}$ [kN]

	Materials Fastener: stainless steel – A2 Fastener: carbon steel - SAE1022 Washer: - Component I: S280GD, S320GD or S350GD – EN 10346 Component II: S280GD, S320GD or S350GD – EN 10346 Drilling capacity: $\Sigma t_i \leq 2 \times 1,25 \text{ mm}$ Timber substructures no performance determined
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$t_{N,II}$ [mm]	0,50	0,55	0,63	0,75	0,88	1,00	1,13	1,25	Wood class $\geq$ C24		
$M_{t,nom}$	3 Nm								—	—	
$V_{R,k}$ [kN] for $t_{N,I}$ [mm]	0,40	0,87	0,87	0,87	0,87	0,87	0,87	0,87	—	—	*bearing resistance of component I **bearing resistance of component II
	0,50	0,96	0,96	0,96	0,96	0,96	0,96	0,96	—	—	
	0,55	0,96	0,96	0,96	0,96	0,96	0,96	0,96	—	—	
	0,63	0,96	0,96	0,96	1,63	1,63	1,63	1,63	—	—	
	0,75	0,96	0,96	0,96	1,72	1,72	1,72	1,72	—	—	
	0,88	0,96	0,96	0,96	1,72	1,72	1,72	1,72	—	—	
	1,00	0,96	0,96	0,96	1,72	1,72	1,72	1,72	—	—	
	1,13	0,96	0,96	0,96	1,72	1,72	1,72	1,72	—	—	
	1,25	0,96	0,96	0,96	1,72	1,72	1,72	1,72	—	—	
	1,50	—	—	—	—	—	—	—	—	—	
	1,75	—	—	—	—	—	—	—	—	—	
	2,00	—	—	—	—	—	—	—	—	—	
$N_{R,k}$ [kN] for $t_{N,I}$ [mm]	0,40	0,48	0,48	0,48	0,54	0,54	0,54	0,54	—	—	*bearing resistance of component II **bearing resistance of component I
	0,50	0,48	0,48	0,48	0,72	0,72	0,72	0,72	—	—	
	0,55	0,48	0,48	0,48	0,72	0,72	0,72	0,72	—	—	
	0,63	0,48	0,48	0,48	0,72	0,72	0,72	0,72	—	—	
	0,75	0,48	0,48	0,48	0,72	0,72	0,72	0,72	—	—	
	0,88	0,48	0,48	0,48	0,72	0,72	0,72	0,72	—	—	
	1,00	0,48	0,48	0,48	0,72	0,72	0,72	0,72	—	—	
	1,13	0,48	0,48	0,48	0,72	0,72	0,72	0,72	—	—	
	1,25	0,48	0,48	0,48	—	—	—	—	—	—	
	1,50	—	—	—	—	—	—	—	—	—	
	1,75	—	—	—	—	—	—	—	—	—	
	2,00	—	—	—	—	—	—	—	—	—	

If both components I and II are made of S320GD the values $V_{R,k}$ may be increased by 8,3%

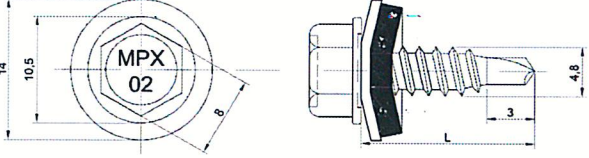
If both components I and II are made of S350GD the values $V_{R,k}$ may be increased by 16,6%

MPX 02 fastening screws for metal members and sheeting

MPX 02 4,8 × L
with hexagon head

Table 1

Table 3: Characteristic Tension Resistance $N_{R,k}$ and Shear Resistance $V_{R,k}$ [kN]

	Materials Fastener: stainless steel – A2 Fastener: carbon steel - SAE1022 Washer: EPDM sealing ring with metal top made of aluminum Component I: S280GD, S320GD or S350GD – EN 10346 Component II: S280GD, S320GD or S350GD – EN 10346
	Drilling capacity: $\Sigma t_i \leq 2 \times 1,25 \text{ mm}$
	Timber substructures no performance determined

$t_{N,II}$ [mm]	0,50	0,55	0,63	0,75	0,88	1,00	1,13	1,25	Wood class $\geq$ C24		
$M_{L,nom}$	3 Nm								—	—	
$V_{R,k}$ [kN] for $t_{N,I}$ [mm]	0,40	0,87	0,87	0,87	0,87	0,87	0,87	0,87	—	—	*bearing resistance of component I **bearing resistance of component II
	0,50	0,96	0,96	0,96	0,96	0,96	0,96	0,96	—	—	
	0,55	0,96	0,96	0,96	0,96	0,96	0,96	0,96	—	—	
	0,63	0,96	0,96	0,96	1,63	1,63	1,63	1,63	—	—	
	0,75	0,96	0,96	0,96	1,72	1,72	1,72	1,72	—	—	
	0,88	0,96	0,96	0,96	1,72	1,72	1,72	1,72	—	—	
	1,00	0,96	0,96	0,96	1,72	1,72	1,72	1,72	—	—	
	1,13	0,96	0,96	0,96	1,72	1,72	1,72	1,72	—	—	
	1,25	0,96	0,96	0,96	1,72	1,72	1,72	1,72	—	—	
	1,50	—	—	—	—	—	—	—	—	—	
	1,75	—	—	—	—	—	—	—	—	—	
	2,00	—	—	—	—	—	—	—	—	—	
$N_{R,k}$ [kN] for $t_{N,I}$ [mm]	0,40	0,48	0,48	0,48	0,72	0,72	0,72	0,72	—	—	*bearing resistance of component II **bearing resistance of component I
	0,50	0,48	0,48	0,48	0,72	0,72	0,72	0,72	—	—	
	0,55	0,48	0,48	0,48	0,72	0,72	0,72	0,72	—	—	
	0,63	0,48	0,48	0,48	0,72	0,72	0,72	0,72	—	—	
	0,75	0,48	0,48	0,48	0,72	0,72	0,72	0,72	—	—	
	0,88	0,48	0,48	0,48	0,72	0,72	0,72	0,72	—	—	
	1,00	0,48	0,48	0,48	0,72	0,72	0,72	0,72	—	—	
	1,13	0,48	0,48	0,48	0,72	0,72	0,72	0,72	—	—	
	1,25	0,48	0,48	0,48	—	—	—	—	—	—	
	1,50	—	—	—	—	—	—	—	—	—	
	1,75	—	—	—	—	—	—	—	—	—	
	2,00	—	—	—	—	—	—	—	—	—	

 If both components I and II are made of S320GD the values $V_{R,k}$ may be increased by 8,3%

 If both components I and II are made of S350GD the values $V_{R,k}$ may be increased by 16,6%

MPX 02 fastening screws for metal members and sheeting

MPX 02 4,8 × L + A14
 with hexagon head and sealing washer $\geq \varnothing 14 \text{ mm}$
 with metal top made of aluminum

Table 3

7. The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 6

This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 3.

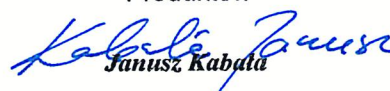
Chwaszczyno, 01.04.2019

Signed by:

R&D Director

Janusz Kabała

Dyrektor Działu Rozwoju
Produktów


Janusz Kabała