



INSTYTUT TECHNIKI BUDOWLANEJ

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## European Technical Assessment

**ETA-16/0716  
of 28/03/2024**



### General Part

**Technical Assessment Body issuing the European Technical Assessment**

Instytut Techniki Budowlanej

**Trade name of the construction product**

MRP® types: KW, KW/A, KB, KB/A, KK, KS, KS/A, KM, KM/A, KL, KL/A, KR, KR/A, KP, KP/A, WB, WB/A, LK, LK/A, PS, PS/A and PSP

**Product family to which the construction product belongs**

Three-dimensional nailing plates

**Manufacturer**

MARCOPOL Sp. z o.o. Producent Śrub  
ul. Oliwska 100, 80-209 Chwaszczyno,  
Poland

**Manufacturing plants**

Marcopol manufacturing plant 1  
Marcopol manufacturing plant 2  
Marcopol manufacturing plant 3  
Marcopol manufacturing plant 4  
Marcopol manufacturing plant 5

**This European Technical Assessment contains**

36 pages including 2 Annexes which form an integral part of this Assessment

**This European Technical Assessment is issued in accordance with regulation (EU) No 305/2011, on the basis of**

European Assessment Document (EAD)  
130186-00-0603 „Three-dimensional nailing plates”

**This version replaces**

ETA-16/0716 issued on 29/09/2016

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## Specific Part

### 1 Technical description of the product

The three-dimensional nailing plates MRP® are one-piece, non-welded elements (KW, KW/A, KB, KB/A, KK, KS, KS/A, KM, KM/A, KL, KL/A, KR, KR/A, KP, KP/A, WB, WB/A, LK and LK/A) and welded elements (PS, PS/A and PSP), made of:

- Q235B steel according to GB/T 700 (minimum yield strength  $R_e = 235$  MPa, minimum tensile strength  $R_m = 370$  MPa) in case of KW, KB, KK, KS, KM, KL, KL/A, KR, KR/A, KP, WB, LK, PS and PSP) with minimum 12 µm of zinc layer (KW, KB, KK, KS, KM, KL, KL/A, KR, KR/A, KP, WB and LK) or with minimum 20 µm of zinc layer (PS and PSP),
- SPHC steel according to JIS G 3131 (minimum tensile strength  $R_m = 270$  MPa) in case of KW, KB, KK, KS, KM, KL, KR, KP, WB and LK with minimum 12 µm of zinc layer,
- DX51D+Z275 (minimum 275 g/m<sup>2</sup>) according to EN 10346 (minimum tensile strength  $R_m = 270$  MPa) in case of KW, KW/A, KB, KB/A, KK, KS, KS/A, KM, KM/A, KL, KL/A, KR, KR/A, KP, KP/A, WB, WB/A, LK, LK/A, PS, PS/A and PSP),
- S250GD+Z275 (minimum 275 g/m<sup>2</sup>) according to EN 10346 (minimum yield strength  $R_e = 250$  MPa, minimum tensile strength  $R_m = 330$  MPa) in case of KW, KK, KS, KM, KL/A, KR/A, KP, LK and PSP,
- SGH340+Z27 (minimum 275 g/m<sup>2</sup>) according to JIS G 3302 (minimum yield strength  $R_e = 245$  MPa, minimum tensile strength  $R_m = 340$  MPa) in case of KW, KB, KK, KS, KM, KL, KR, KP, WB, LK, PS and PSP,
- DC01 steel according to EN 10130 (minimum yield strength  $R_e = 140$  MPa, minimum tensile strength  $R_m = 270$  MPa) in case of KW/A, KB/A, KS/A and KR/A with minimum 12 µm of zinc layer.

The steel bars of three-dimensional nailing plates PS and PS/A are made of reinforcing bars with minimum yield strength  $R_e = 235$  MPa and minimum tensile strength  $R_m = 360$  MPa.

The range of the MRP® three-dimensional nailing plates is given in Annex A. The characteristic material values, dimensions and tolerances of the three-dimensional nailing plates not indicated in that Annex shall correspond to the respective values laid down in the technical documentation of this European Technical Assessment. The dimension tolerances shall meet the requirements of EN 22768-1.

### 2 Specification of the intended use in accordance with the applicable European Assessment Document (EAD)

The MRP® three-dimensional nailing plates are intended to be used for connecting the mutually perpendicular load-bearing solid timber elements, in side-grain to side grain configurations.

The timber structures shall be made of solid timber of strength class C24 or higher according to EN 338. Minimum dimensions of the elements have to be considered (Annex A).

Ring shank nails according to EN 14592 with the diameter of 4 mm and characteristic tensile capacity  $F_{ax,Rk}$  not less than 1,70 kN shall be used for joints made with the MRP® three-dimensional nailing plates.

The design of the joints shall be in accordance with EN 1993-1-1 (Eurocode 3) and EN 1995-1-1 (Eurocode 5).

The provisions made in this European Technical Assessment are based on an assumed working life of the three-dimensional nailing plates of 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer or the Technical Assessment Body, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

**3 Performance of the product and references to the methods used for its assessment****3.1 Performance of the product****3.1.1 Joint strength**

The characteristic load-carrying capacities of joints loaded according to static diagrams (see Annex B1 and B2), determined by tests, are given in Annex B.

**3.1.2 Joint stiffness**

No performance assessed.

**3.1.3 Joint ductility**

No performance assessed.

**3.1.4 Resistance to seismic actions**

No performance assessed.

**3.1.5 Resistance to corrosion and deterioration**

In respect to the requirements concerning corrosion resistance, the MRP® three-dimensional nailing plates are intended to be used in timber structures subject to the internal conditions defined by service classes 1 and 2 according to EN 1995-1-1 (Eurocode 5).

**3.2 Safety in case of fire (BWR 2)****3.2.1 Reaction to fire**

The three-dimensional nailing plates are classified as Class A1 of reaction to fire in accordance with EN 13501-1 and European Commission Decision 96/603/EC amended by European Commission Decision 2000/605/EC.

**3.2.2 Resistance to fire**

No performance assessed.

**3.3 Methods used for the assessment**

The assessment has been made in accordance with EAD 130186-00-0603.

**4 Assessment and verification of constancy of performance (AVCP) system applied, with reference to its legal base**

According to Decision 97/638/EC of the European Commission the system 2+ of assessment and verification of constancy of performance (see Annex V to the regulation (EU) No 305/2011) applies.

**5 Technical details necessary for the implementation of the AVCP system, as provided in the applicable European Assessment Document (EAD)**

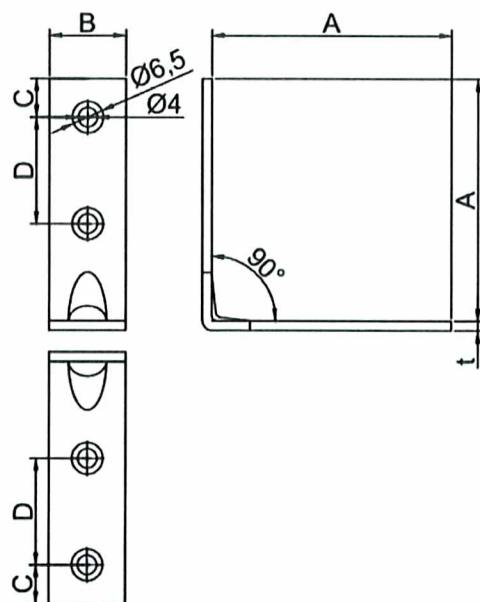
Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited in Instytut Techniki Budowlanej.

For the type testing the results of the tests performed as part of the assessment for the European Technical Assessment shall be used unless there are changes in the production line or plant. In such cases the necessary type testing has to be agreed between Instytut Techniki Budowlanej and the notified body.

Issued in Warsaw on 28/03/2024 by Instytut Techniki Budowlanej



Anna Panek, MSc  
Deputy Director of ITB

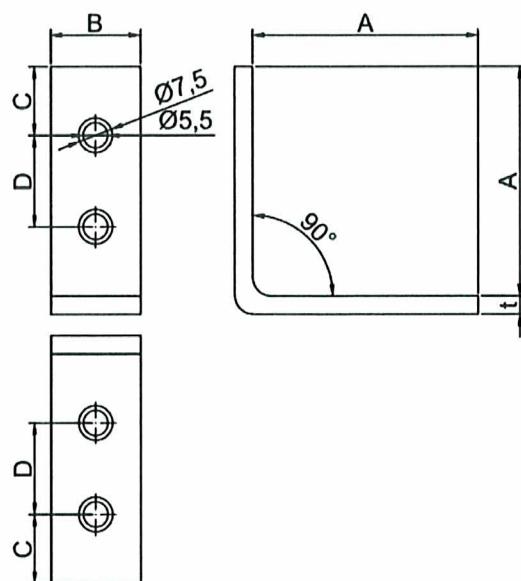


| Symbol | A, mm            | B, mm          | C, mm         | D, mm            | t, mm<br>( $\pm 0,05$ ) | Number of holes,<br>Ø, mm ( $\pm 0,5$ ) |
|--------|------------------|----------------|---------------|------------------|-------------------------|---|
| KW1    | 25 ( $\pm 1$ )   | 17 ( $\pm 1$ ) | 8 ( $\pm 1$ ) | 10 ( $\pm 1$ )   | 2,0                     | 4 x Ø 4,5 / 4 x Ø 6,5                   |
| KW2A   | 30 ( $\pm 1$ )   | 15 ( $\pm 1$ ) | 8 ( $\pm 1$ ) | 14 ( $\pm 1$ )   | 2,0                     | 4 x Ø 4,5 / 4 x Ø 6,5                   |
| KW2    | 40 ( $\pm 1,5$ ) | 17 ( $\pm 1$ ) | 8 ( $\pm 1$ ) | 18 ( $\pm 1$ )   | 2,0                     | 4 x Ø 4,5 / 4 x Ø 6,5                   |
| KW3    | 50 ( $\pm 1,5$ ) | 17 ( $\pm 1$ ) | 8 ( $\pm 1$ ) | 22 ( $\pm 1$ )   | 2,0                     | 4 x Ø 4,5 / 4 x Ø 6,5                   |
| KW4    | 75 ( $\pm 1,5$ ) | 17 ( $\pm 1$ ) | 8 ( $\pm 1$ ) | 54 ( $\pm 1,5$ ) | 2,0                     | 4 x Ø 4,5 / 4 x Ø 6,5                   |

MRP®

Annex A1  
of European  
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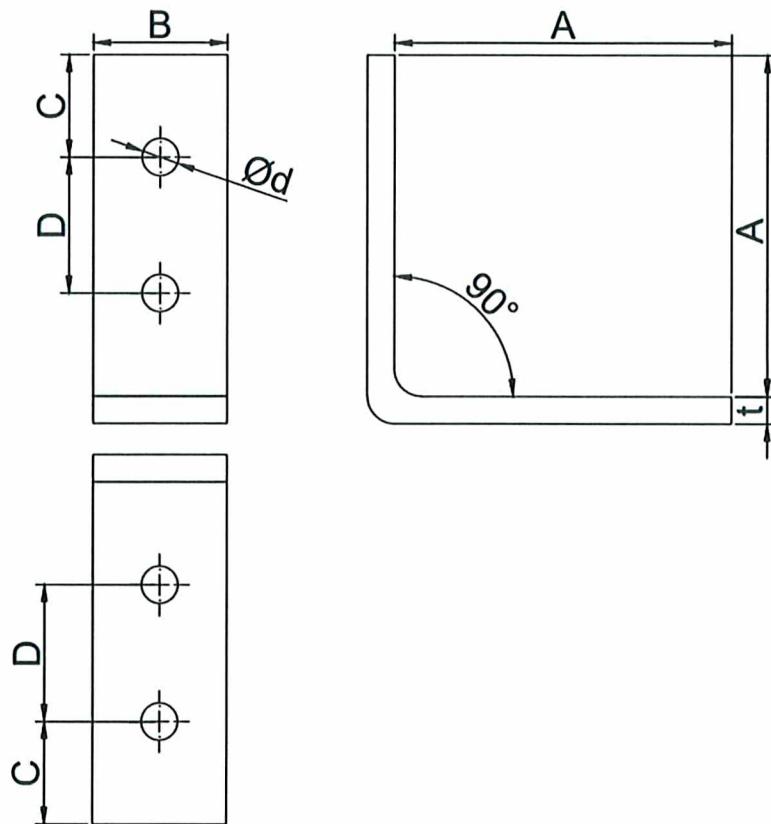
Product description  
KW1 - KW4, KW2A



| Symbol | A, mm<br>( $\pm 1,5$ ) | B, mm<br>( $\pm 1,0$ ) | C, mm<br>( $\pm 1,0$ ) | D, mm<br>( $\pm 1,5$ ) | t, mm<br>( $\pm 0,10$ ) | Number of<br>holes,<br>$\varnothing$ , mm ( $\pm 0,5$ ) |
|--------|------------------------|------------------------|------------------------|------------------------|-------------------------|---|
| KW5    | 100                    | 20                     | 12,5                   | 63                     | 4,0                     | 4 x $\varnothing$ (5,5 / 7,5)                           |
| KW6    | 125                    | 20                     | 15                     | 78                     | 4,0                     | 4 x $\varnothing$ (5,5 / 7,5)                           |
| KW7    | 145                    | 25                     | 12                     | 78                     | 5,0                     | 4 x $\varnothing$ (5,5 / 7,5)                           |

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**Product description**  
KW5 - KW7**Annex A2**  
of European  
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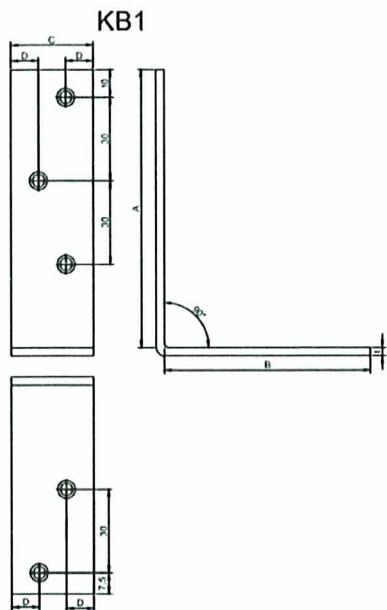
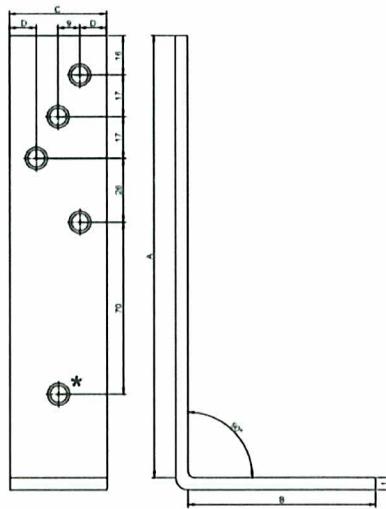


| Symbol | A, mm              | B, mm          | C, mm          | D, mm            | t, mm<br>( $\pm 0,10$ mm) | Number of holes,<br>Ø, mm ( $\pm 0,5$ ) |
|--------|--------------------|----------------|----------------|------------------|---------------------------|---|
| KW1/A  | 19,5 ( $\pm 1,5$ ) | 17 ( $\pm 1$ ) | 8 ( $\pm 1$ )  | -                | 2,0                       | 2 x Ø 4,5                               |
| KW2/A  | 30 ( $\pm 1,5$ )   | 17 ( $\pm 1$ ) | 7 ( $\pm 1$ )  | 12 ( $\pm 1$ )   | 2,0                       | 4 x Ø 4,5                               |
| KW3/A  | 40 ( $\pm 1,5$ )   | 18 ( $\pm 1$ ) | 9 ( $\pm 1$ )  | 20 ( $\pm 1$ )   | 2,0                       | 4 x Ø 4,5                               |
| KW4/A  | 50 ( $\pm 1,5$ )   | 18 ( $\pm 1$ ) | 9 ( $\pm 1$ )  | 23 ( $\pm 1,5$ ) | 2,0                       | 4 x Ø 4,5                               |
| KW5/A  | 60 ( $\pm 1,5$ )   | 20 ( $\pm 1$ ) | 10 ( $\pm 1$ ) | 35 ( $\pm 1,5$ ) | 2,0                       | 4 x Ø 4,5                               |
| KW6/A  | 80 ( $\pm 1,5$ )   | 20 ( $\pm 1$ ) | 10 ( $\pm 1$ ) | 50 ( $\pm 1,5$ ) | 4,0                       | 4 x Ø 4,5                               |
| KW7/A  | 100 ( $\pm 1,5$ )  | 20 ( $\pm 1$ ) | 10 ( $\pm 1$ ) | 70 ( $\pm 1,5$ ) | 4,0                       | 4 x Ø 4,5                               |

MRP®

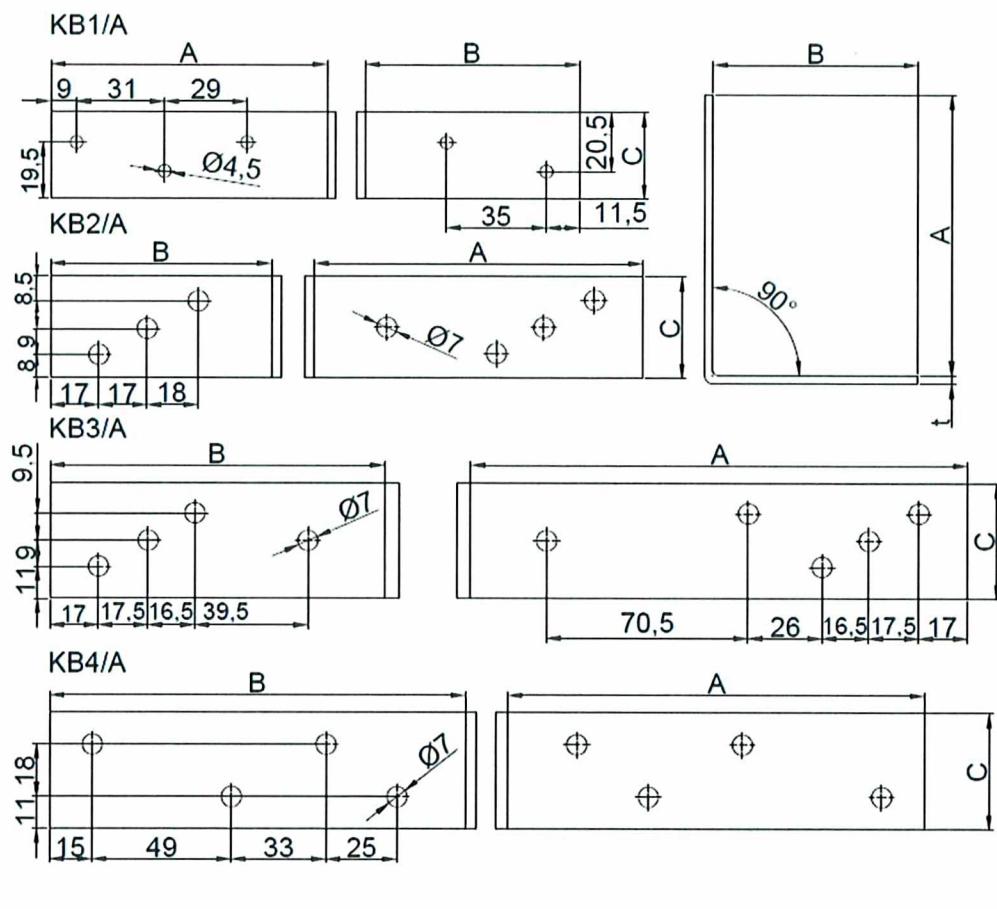
Annex A3  
of European  
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Product description  
KW1/A - KW7/A

**KB 2 and KB3**

| Symbol     | A (mm)<br>( $\pm 1,5$ ) | B (mm)<br>( $\pm 1,5$ ) | C (mm)<br>( $\pm 1,5$ ) | D (mm)<br>( $\pm 1,0$ ) | t (mm)<br>( $\pm 0,25$ mm) | Number of<br>holes, Ø, mm<br>( $\pm 0,5$ ) |
|------------|-------------------------|-------------------------|-------------------------|-------------------------|----------------------------|--|
| <b>KB1</b> | 100                     | 75                      | 30                      | 10                      | 3,0                        | 5 x Ø 4,5                                  |
| <b>KB2</b> | 120                     | 80                      | 35                      | 8,5                     | 3,5                        | 7 x Ø 4,5                                  |
| <b>KB3</b> | 180                     | 120                     | 40                      | 11                      | 5,0                        | 8 x Ø 4,5                                  |

**MRP®****Product description**  
KB1, KB2, KB3**Annex A4**  
of European  
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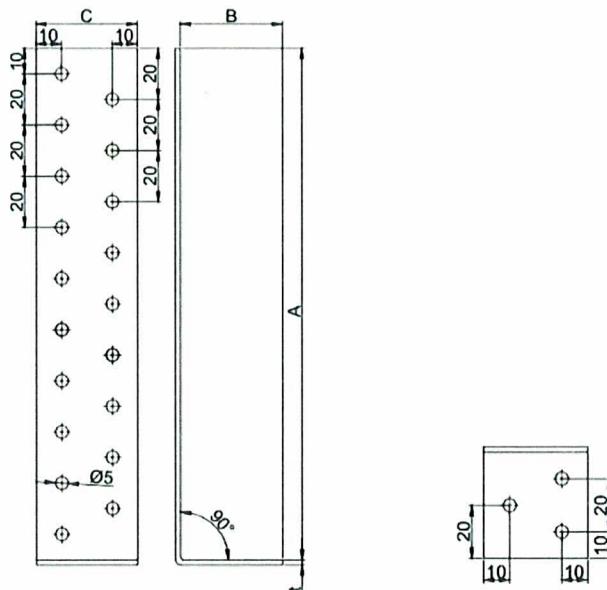


| Symbol | A, mm<br>( $\pm 1,5$ ) | B, mm<br>( $\pm 1,5$ ) | C, mm<br>( $\pm 1,5$ ) | t, mm<br>( $\pm 0,25$ ) | Number of<br>holes,<br>$\varnothing$ , mm ( $\pm 0,5$ ) |
|--------|------------------------|------------------------|------------------------|-------------------------|---|
| KB1/A  | 100                    | 75                     | 30                     | 3,0                     | 5 x $\varnothing$ 4,0                                   |
| KB2/A  | 120                    | 80                     | 35                     | 3,5                     | 7 x $\varnothing$ 7,0                                   |
| KB3/A  | 180                    | 120                    | 40                     | 4,0                     | 9 x $\varnothing$ 7,0                                   |
| KB4/A  | 150                    | 150                    | 40                     | 4,0                     | 8 x $\varnothing$ 7,0                                   |

MRP®

**Product description**  
KB1/A, KB2/A, KB3/A, KB4/A

**Annex A5**  
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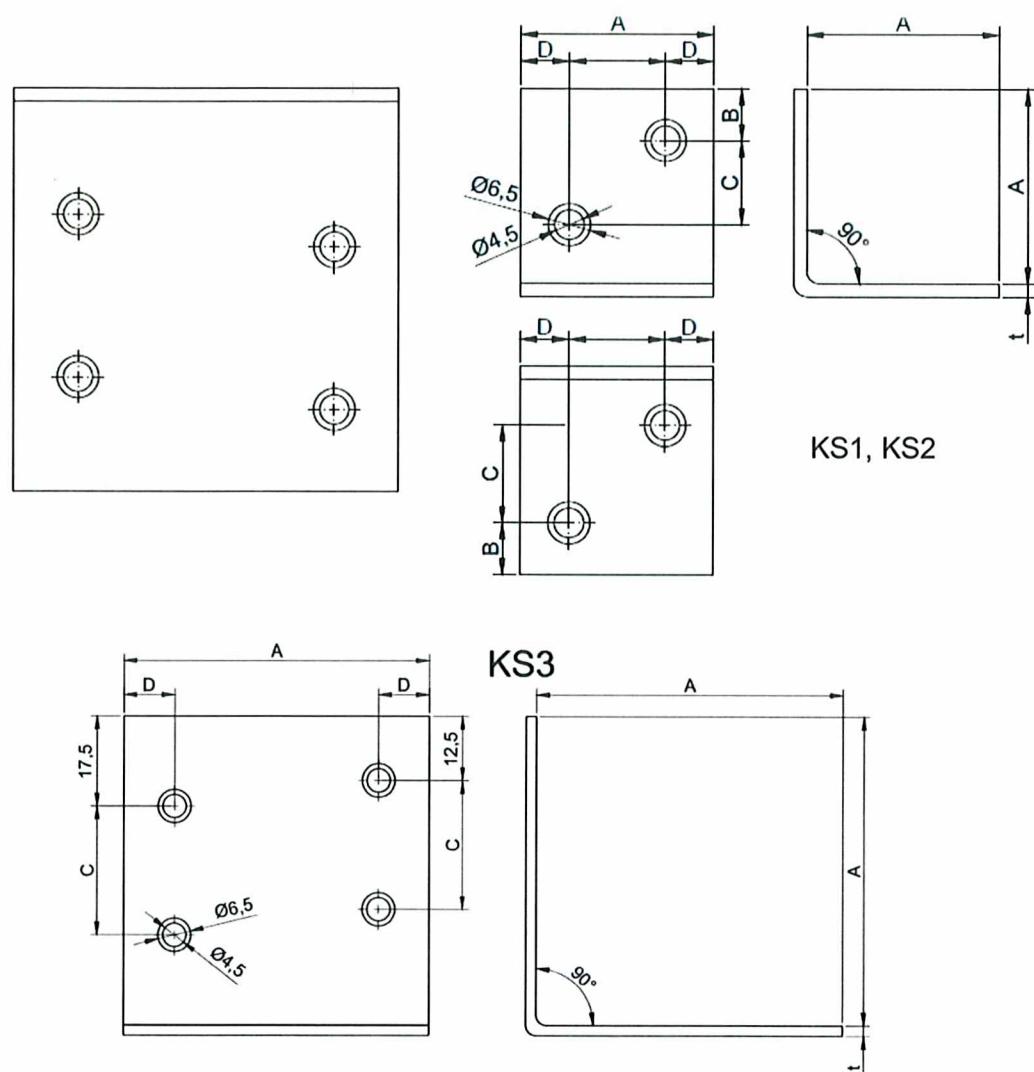


| Symbol | A (mm)<br>( $\pm 2,5$ ) | B (mm)<br>( $\pm 1,5$ ) | C (mm)<br>( $\pm 1,5$ ) | t (mm)<br>( $\pm 0,15$ ) | Number of holes,<br>$\varnothing$ , mm ( $\pm 0,5$ ) |
|--------|-------------------------|-------------------------|-------------------------|--------------------------|--|
| KK1    | 200                     | 40                      | 40                      | 2,0                      | 22 x Ø 5,0   |
| KK2    | 300                     | 40                      | 40                      | 2,0                      | 32 x Ø 5,0   |

MRP®

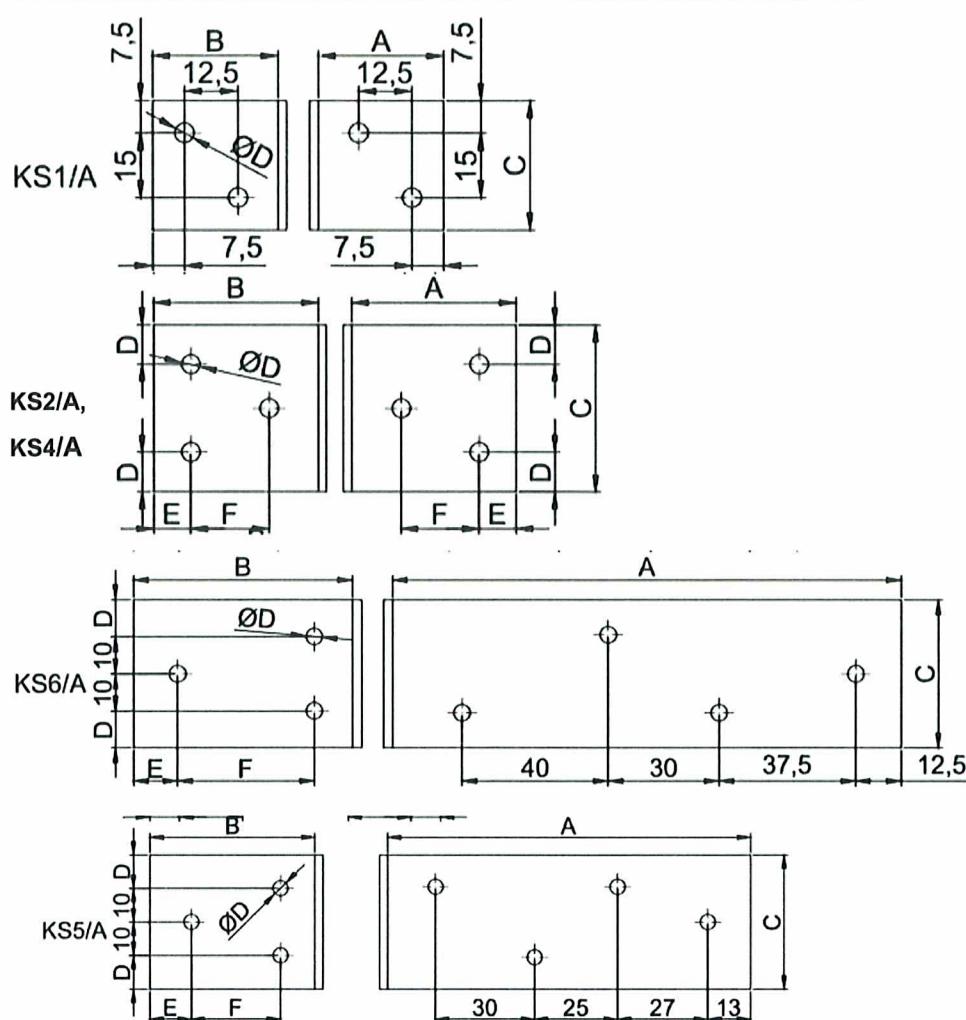
**Product description**  
KK1, KK2

**Annex A6**  
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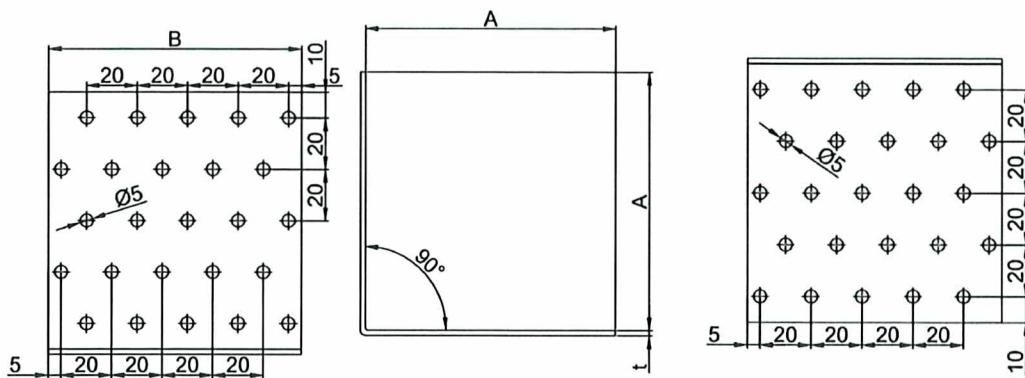
| Symbol | A, mm<br>( $\pm 1,0$ ) | B, mm<br>( $\pm 1,0$ ) | C, mm<br>( $\pm 1,0$ ) | D, mm<br>( $\pm 1,0$ ) | t, mm<br>( $\pm 0,05$ ) | Number of holes,<br>$\varnothing$ , mm ( $\pm 0,5$ ) |
|--------|------------------------|------------------------|------------------------|------------------------|-------------------------|--|
| KS1    | 30                     | 8                      | 13                     | 7,50                   | 2,0                     | 4 x $\varnothing$ 4,5 / 4 x $\varnothing$ 6,5        |
| KS2    | 40                     | 10                     | 15                     | 10                     | 2,0                     | 4 x $\varnothing$ 4,5 / 4 x $\varnothing$ 6,5        |
| KS3    | 60                     | -                      | 25                     | 10                     | 2,0                     | 4 x $\varnothing$ 4,5 / 4 x $\varnothing$ 6,5        |

|   |   |
|---|---|
| <b>MRP®</b>                                 | <b>Annex A7</b><br>of European<br>Technical Assessment<br>ETA-16/0716 |
| <b>Product description</b><br>KS1, KS2, KS3 |   |



| Symbol | A, mm<br>( $\pm 1,5$ ) | B, mm<br>( $\pm 1,0$ ) | C, mm<br>( $\pm 1,0$ ) | D, mm<br>( $\pm 1,0$ ) | E, mm<br>( $\pm 1,0$ ) | F, mm<br>( $\pm 1,0$ ) | t, mm<br>( $\pm 0,05$ ) | Number of<br>holes,<br>$\varnothing$ , mm<br>( $\pm 0,5$ ) |
|--------|------------------------|------------------------|------------------------|------------------------|------------------------|------------------------|-------------------------|--|
| KS1/A  | 30                     | 29,5                   | 30                     | 7,5                    | 7,5                    | 12,5                   | 2                       | 4 x $\varnothing 4,5$                                      |
| KS2/A  | 40                     | 40                     | 40                     | 9,5                    | 7,5                    | 19                     | 2                       | 6 x $\varnothing 4,5$                                      |
| KS4/A  | 40                     | 80                     | 40                     | 10                     | 10                     | 20                     | 2,5                     | 6 x $\varnothing 4,5$                                      |
| KS5/A  | 50                     | 109,5                  | 40                     | 10                     | 12,5                   | 27                     | 2,5                     | 7 x $\varnothing 5,0$                                      |
| KS6/A  | 60                     | 139                    | 40                     | 10                     | 12                     | 37,5                   | 2,5                     | 7 x $\varnothing 5,0$                                      |

|   |   |
|---|---|
| <b>MRP®</b>   | <b>Annex A8</b><br>of European<br>Technical Assessment<br>ETA-16/0716 |
| <b>Product description</b><br>KS1/A, KS2/A, KS4/A, KS5/A, KS6/A |   |

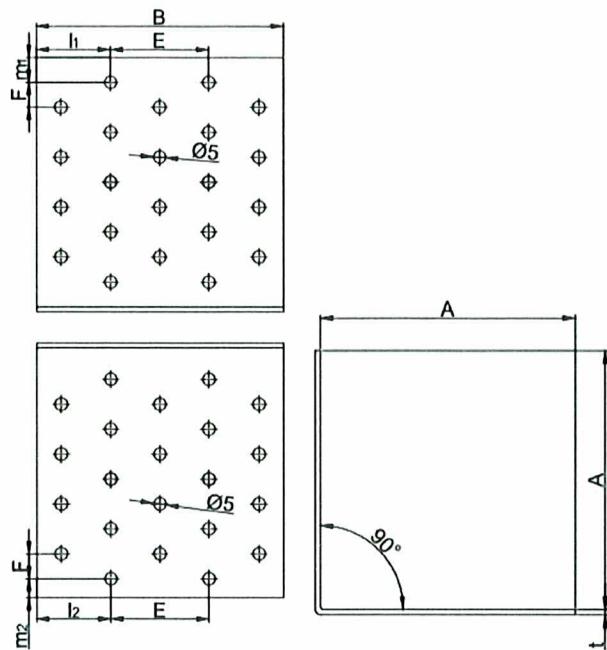


| Symbol | A, mm<br>( $\pm 1,0$ ) | B, mm<br>( $\pm 1,0$ ) | t, mm<br>( $\pm 0,05$ ) | Number of<br>holes,<br>$\varnothing$ , mm<br>( $\pm 0,5$ ) |
|--------|------------------------|------------------------|-------------------------|--|
| KM1    | 40                     | 40                     | 2,0                     | 8 x Ø 5,0  |
| KM2    | 40                     | 60                     | 2,0                     | 12 x Ø 5,0   |
| KM3    | 60                     | 40                     | 2,0                     | 12 x Ø 5,0   |
| KM4    | 60                     | 60                     | 2,0                     | 18 x Ø 5,0   |
| KM5    | 60                     | 80                     | 2,0                     | 24 x Ø 5,0   |
| KM6    | 60                     | 100                    | 2,0                     | 30 x Ø 5,0   |
| KM7    | 80                     | 40                     | 2,0                     | 16 x Ø 5,0   |
| KM8    | 80                     | 60                     | 2,0                     | 24 x Ø 5,0   |
| KM9    | 80                     | 80                     | 2,0                     | 32 x Ø 5,0   |
| KM10   | 80                     | 100                    | 2,0                     | 40 x Ø 5,0   |
| KM11   | 100                    | 60                     | 2,0                     | 30 x Ø 5,0   |
| KM12   | 100                    | 80                     | 2,0                     | 40 x Ø 5,0   |
| KM13   | 100                    | 100                    | 2,0                     | 50 x Ø 5,0   |
| KM14   | 40                     | 100                    | 2,0                     | 20 x Ø 5,0   |
| KM15   | 40                     | 200                    | 2,0                     | 40 x Ø 5,0   |

MRP®

**Product description**  
KM1 - KM15

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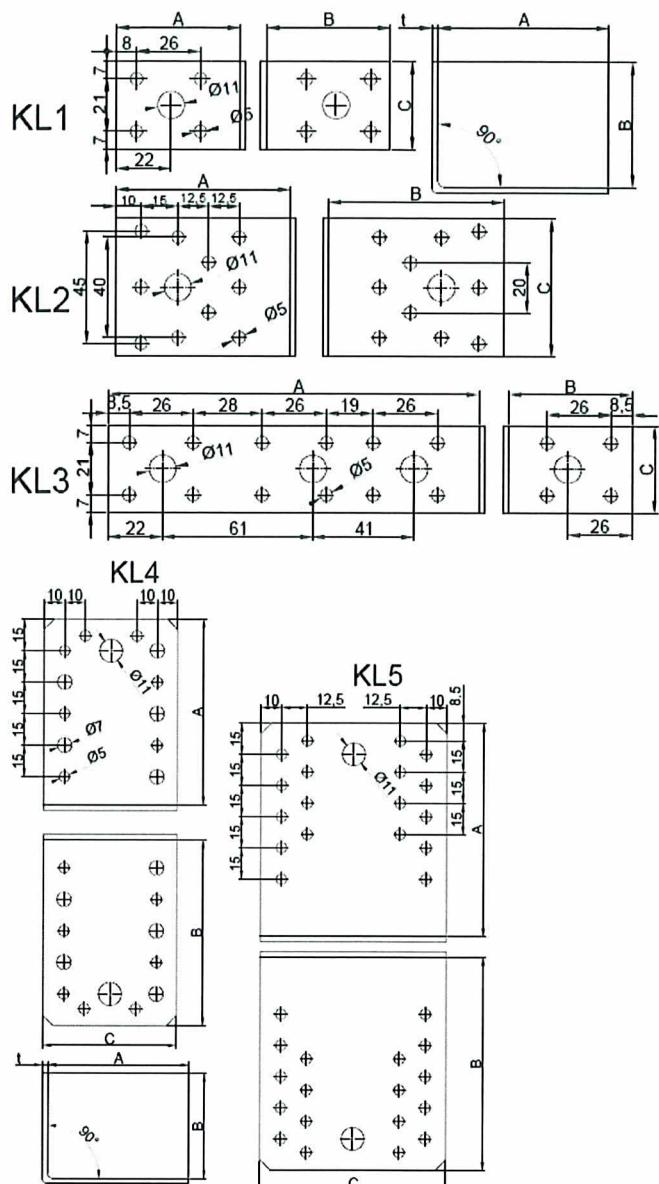


| Symbol | A, mm<br>( $\pm 1,5$ ) | B, mm<br>( $\pm 1,5$ ) | E, mm<br>( $\pm 1,5$ ) | F, mm<br>( $\pm 1,0$ ) | t, mm<br>( $\pm 0,05$ ) | Number of holes<br>$\varnothing$ , mm ( $\pm 0,5$ ) |
|--------|------------------------|------------------------|------------------------|------------------------|-------------------------|---|
| KM2/A  | 40                     | 60                     | 19                     | 20                     | 2                       | 12 x Ø 5,0  |
| KM3/A  | 40                     | 80                     | 40                     | 10                     | 2                       | 12 x Ø 5,0  |
| KM4/A  | 40                     | 100                    | 40                     | 10                     | 2                       | 14 x Ø 5,0  |
| KM5/A  | 40                     | 140                    | 40                     | 10                     | 2                       | 22 x Ø 5,0  |
| KM6/A  | 40                     | 200                    | 20                     | 20                     | 2                       | 40 x Ø 5,0  |
| KM8/A  | 60                     | 60                     | 19                     | 20                     | 2                       | 18 x Ø 5,0  |
| KM9/A  | 60                     | 80                     | 20                     | 10                     | 2                       | 20 x Ø 5,0  |
| KM10/A | 60                     | 100                    | 40                     | 10                     | 2                       | 24 x Ø 5,0  |
| KM12/A | 80                     | 60                     | 19                     | 20                     | 2                       | 24 x Ø 5,0  |
| KM13/A | 80                     | 80                     | 20                     | 10                     | 2                       | 28 x Ø 5,0  |
| KM14/A | 80                     | 100                    | 40                     | 10                     | 2                       | 34 x Ø 5,0  |
| KM15/A | 100                    | 60                     | 19                     | 20                     | 2                       | 30 x Ø 5,0  |
| KM16/A | 100                    | 80                     | 40                     | 10                     | 2                       | 36 x Ø 5,0  |
| KM17/A | 100                    | 100                    | 40                     | 10                     | 2                       | 44 x Ø 5,0  |

MRP®

**Product description**  
KM2/A, KM3/A, KM4/A, KM5/A, KM6/A, KM8/A, KM9/A, KM10/A,  
KM12/A, KM13/A, KM14/A, KM15/A, KM16/A, KM17/A

**Annex A10**  
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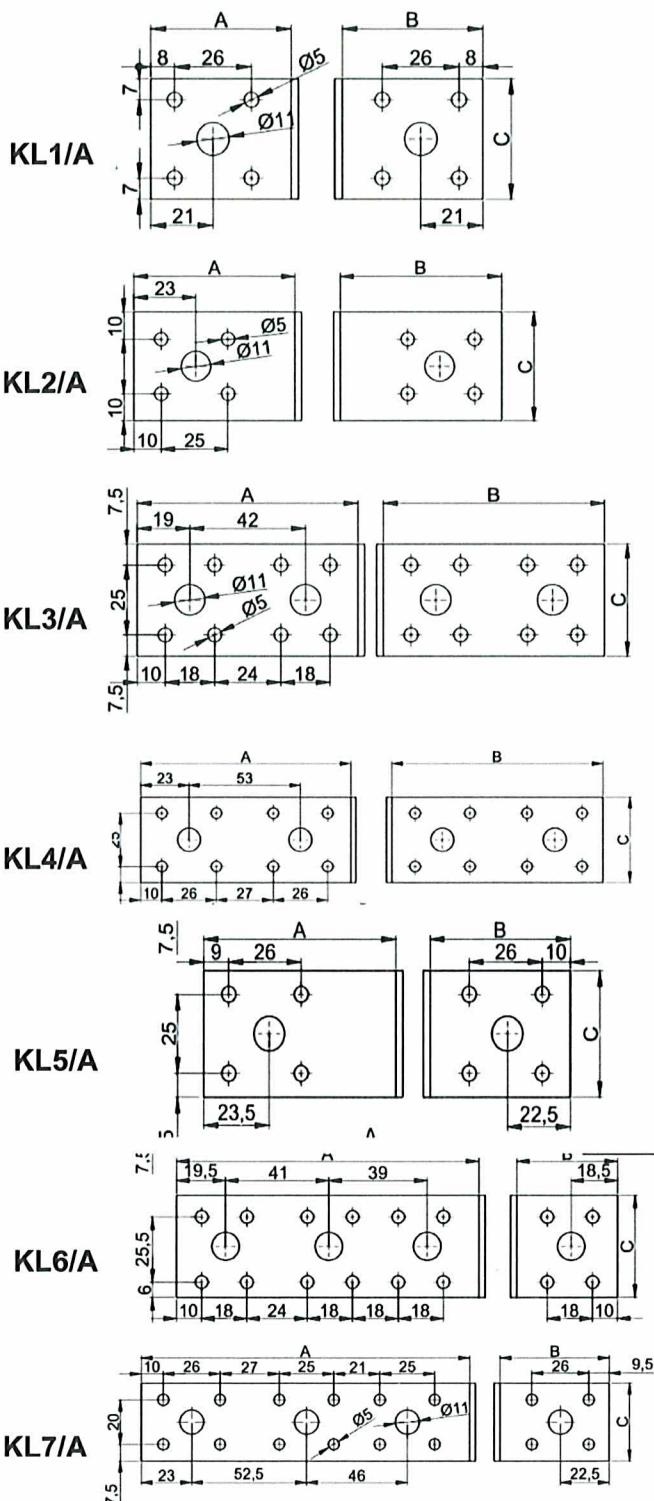


| Symbol | A, mm<br>( $\pm 1,5$ ) | B, mm<br>( $\pm 1,5$ ) | C, mm<br>( $\pm 1,5$ ) | t, mm<br>( $\pm 0,15$ ) | Number of holes,<br>$\varnothing$ , mm ( $\pm 0,5$ ) |                        |                        |                        |
|--------|------------------------|------------------------|------------------------|-------------------------|--|------------------------|------------------------|------------------------|
| KL1    | 50                     | 50                     | 35                     | 2,5                     | 8 x $\varnothing$ 5,0                                | 2 x $\varnothing$ 11,0 | -                      | -                      |
| KL2    | 70                     | 70                     | 55                     | 2,5                     | 20 x $\varnothing$ 5,0                               | 2 x $\varnothing$ 11,0 | -                      | -                      |
| KL3    | 150                    | 50                     | 35                     | 2,5                     | 16 x $\varnothing$ 5,0                               | 4 x $\varnothing$ 11,0 | -                      | -                      |
| KL4    | 90                     | 90                     | 65                     | 2,5                     | 16 x $\varnothing$ 5,0                               | 2 x $\varnothing$ 11,0 | 12 x $\varnothing$ 7,0 | -                      |
| KL5    | 105                    | 105                    | 90                     | 2,5                     | 36 x $\varnothing$ 5,0                               | -                      | -                      | 2 x $\varnothing$ 14,0 |

MRP®

Product description  
KL1 - KL5

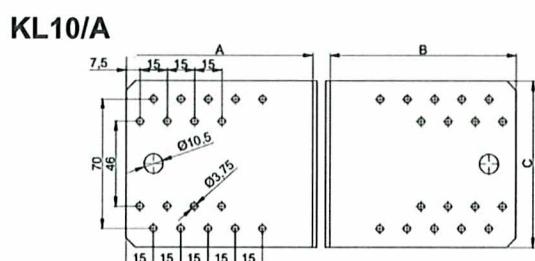
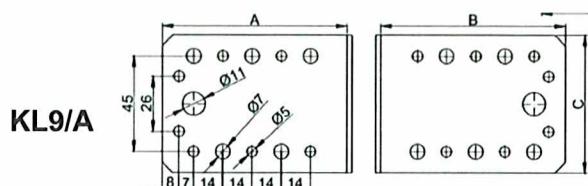
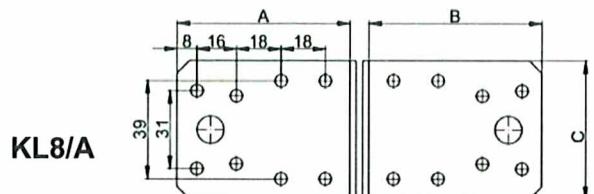
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MRP®

**Product description**  
KL1/A - KL10/A

**Annex A12**  
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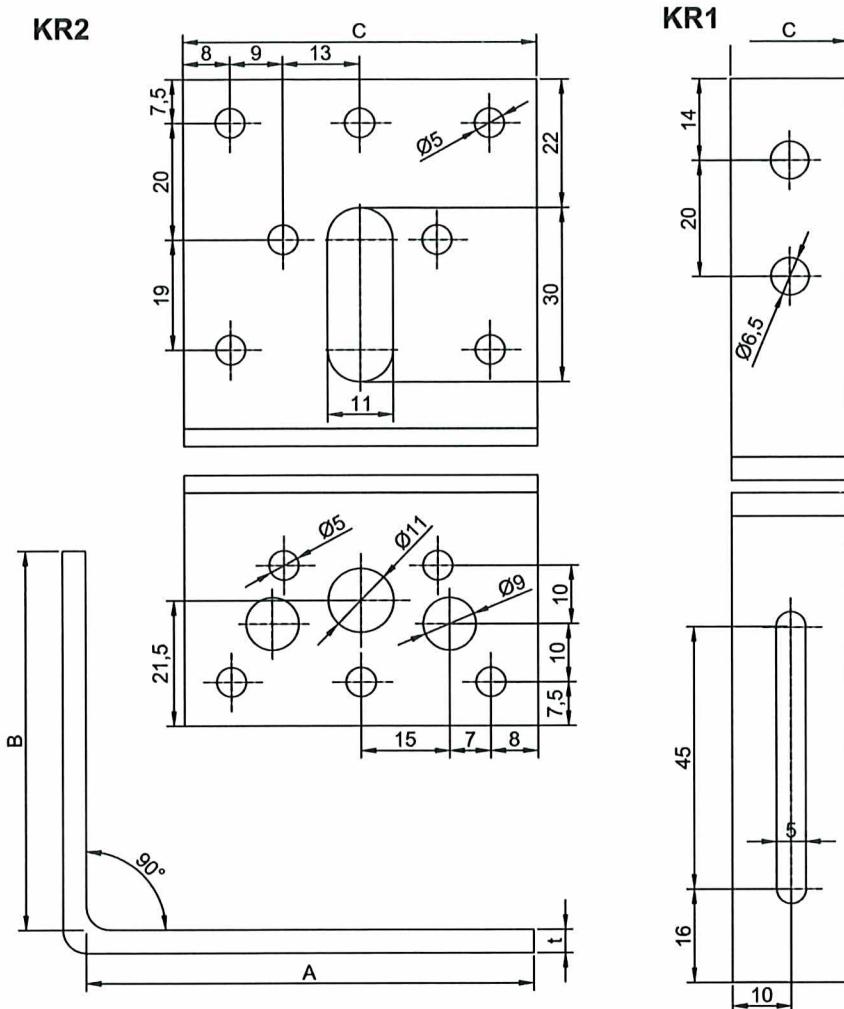


| Symbol | A, mm<br>( $\pm 1,5$ ) | B, mm<br>( $\pm 1,5$ ) | C, mm<br>( $\pm 1,5$ ) | t, mm<br>( $\pm 0,15$ ) | Number of holes Ø, mm ( $\pm 0,5$ ) |       |       |        |        |
|--------|------------------------|------------------------|------------------------|-------------------------|-------------------------------------|-------|-------|--------|--------|
|        |                        |                        |                        |                         | Ø 3,5                               | Ø 5,0 | Ø 7,0 | Ø 11,0 | Ø 10,5 |
| KL1/A  | 47,5                   | 47,5                   | 40                     | 2,5                     | -                                   | 8     | -     | 2      | -      |
| KL2/A  | 60                     | 60                     | 40                     | 2,5                     | -                                   | 8     | -     | 2      | -      |
| KL3/A  | 80                     | 80                     | 40                     | 2,5                     | -                                   | 16    | -     | 4      | -      |
| KL4/A  | 100                    | 100                    | 40                     | 2,5                     | -                                   | 16    | -     | 4      | -      |
| KL5/A  | 50                     | 69                     | 40                     | 2,5                     | -                                   | 16    | -     | 4      | -      |
| KL6/A  | 120                    | 40                     | 40                     | 2,5                     | -                                   | 16    | -     | 4      | -      |
| KL7/A  | 150                    | 50                     | 40                     | 2,5                     | -                                   | 16    | -     | 2      | -      |
| KL8/A  | 70                     | 70                     | 55                     | 2,5                     | -                                   | 8     | -     | 2      | -      |
| KL9/A  | 88,5                   | 88,5                   | 65                     | 2,5                     | -                                   | 14    | 10    | 2      | -      |
| KL10/A | 102,5                  | 102,5                  | 90                     | 2,5                     | 36                                  | -     | -     | -      | 2      |

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Product description  
KL1/A - KL10/A

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of European  
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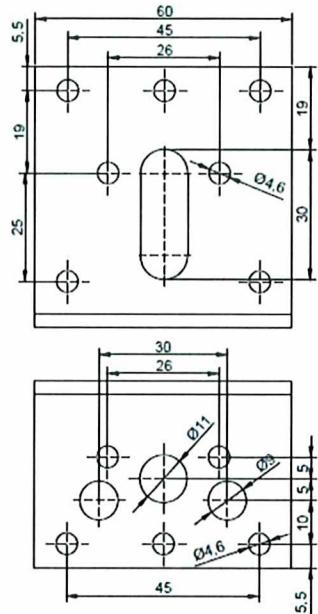
| Symbol | A, mm<br>( $\pm 2,5$ ) | B, mm<br>( $\pm 1,5$ ) | C, mm<br>( $\pm 2,5$ ) | t, mm<br>( $\pm 0,15$ ) | Number of holes<br>Ø, mm ( $\pm 0,5$ ) |       |     |      | Slotted<br>hole, mm |
|--------|------------------------|------------------------|------------------------|-------------------------|--|-------|-----|------|---------------------|
|        |                        |                        |                        |                         | Ø 5,0                                  | Ø 6,5 | Ø 9 | Ø 11 |                     |
| KR1    | 80                     | 65                     | 20                     | 4,0                     | -                                      | 2     | -   | -    | 5 x 50              |
| KR2    | 60                     | 40                     | 60                     | 3,5                     | 12                                     |       | 2   | 1    | 11 x 30             |

MRP®

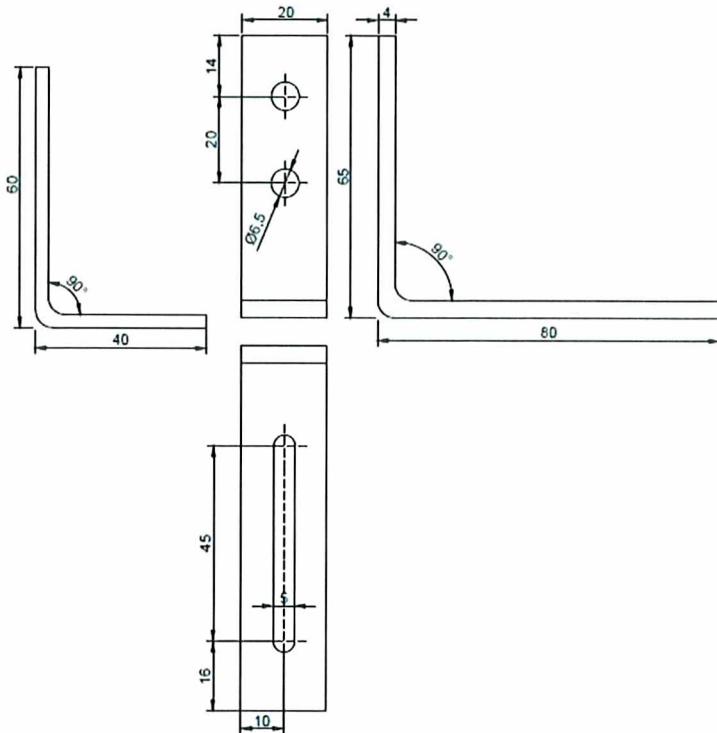
**Product description**  
KR1, KR2

**Annex A14**  
of European  
Technical Assessment  
ETA-16/0716

KR2/A



KR1/A

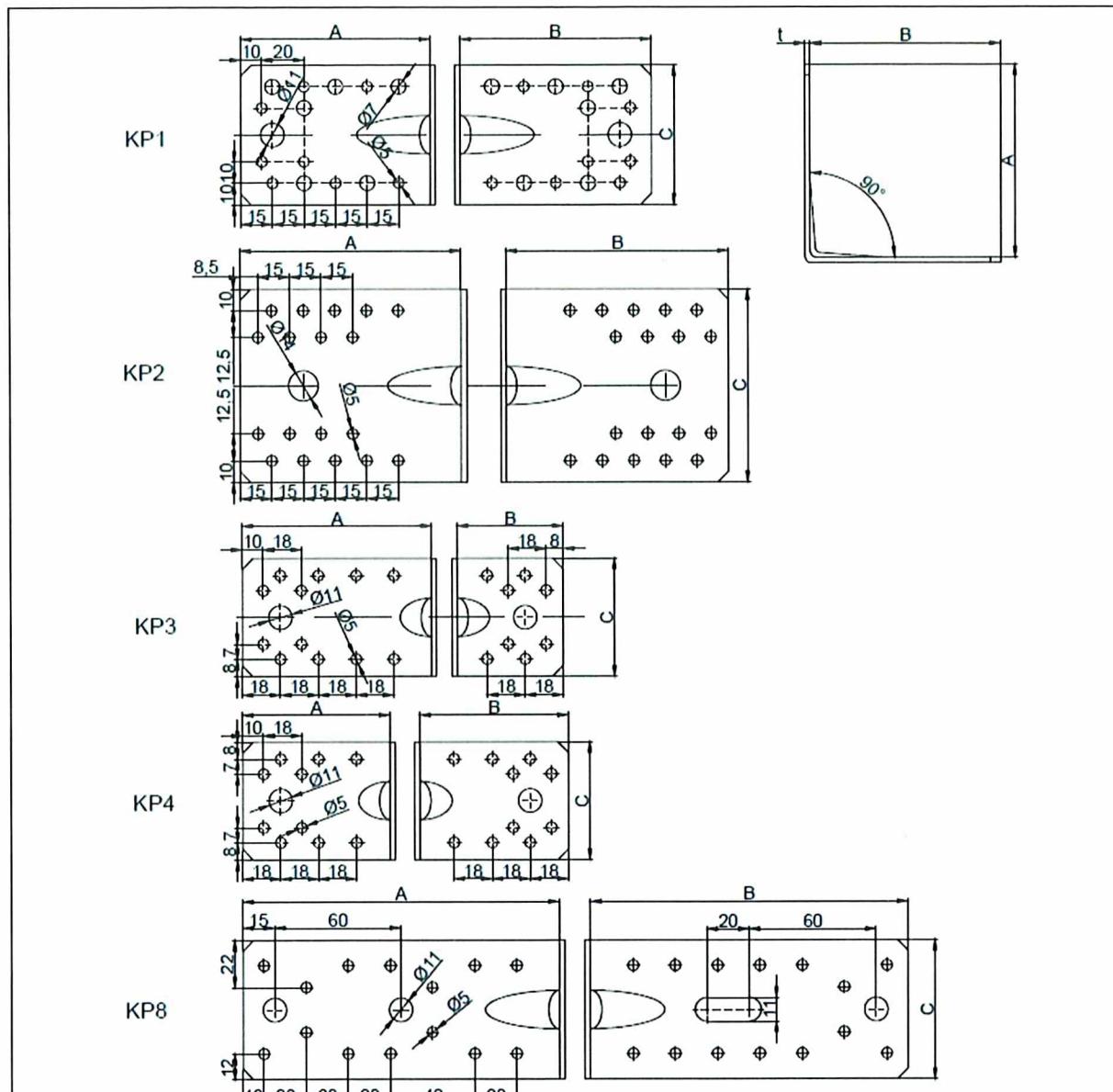


| Symbol | A, mm<br>( $\pm 2,5$ ) | B, mm<br>( $\pm 1,5$ ) | C, mm<br>( $\pm 2,5$ ) | t, mm<br>( $\pm 0,15$ ) | Number of holes<br>$\varnothing$ , mm ( $\pm 0,5$ ) |                   |                 |                  | Slotted<br>hole, mm |
|--------|------------------------|------------------------|------------------------|-------------------------|---|-------------------|-----------------|------------------|---------------------|
|        |                        |                        |                        |                         | $\varnothing 4,6$                                   | $\varnothing 6,5$ | $\varnothing 9$ | $\varnothing 11$ |                     |
| KR1/A  | 80                     | 65                     | 20                     | 4                       | -   | 2                 | -               | -                | 5 x 45              |
| KR2/A  | 60                     | 40                     | 60                     | 3,0                     | 12  | -                 | 2               | 1                | 11 x 30             |

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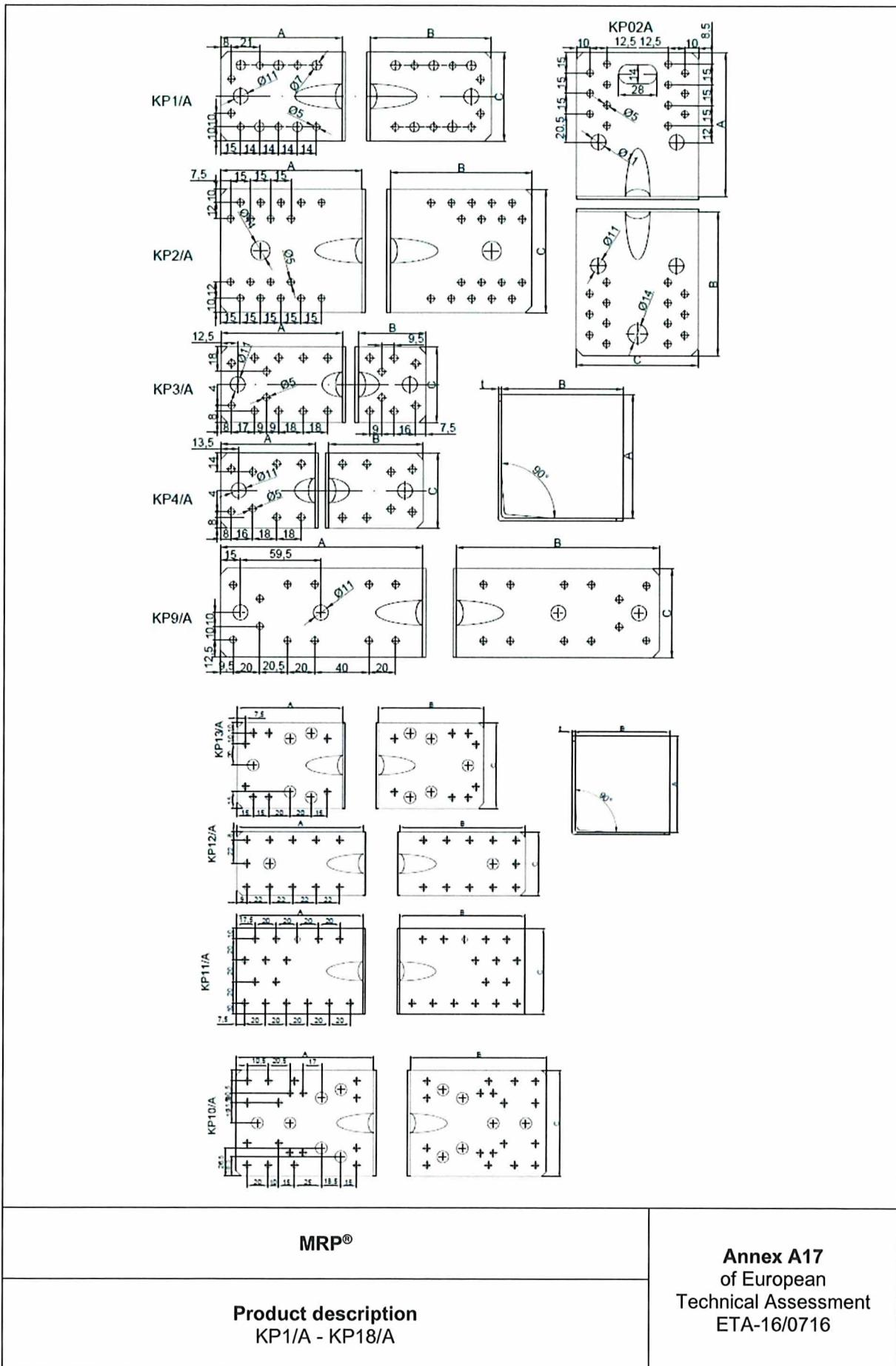
**Product description**  
KR1/A, KR2/A

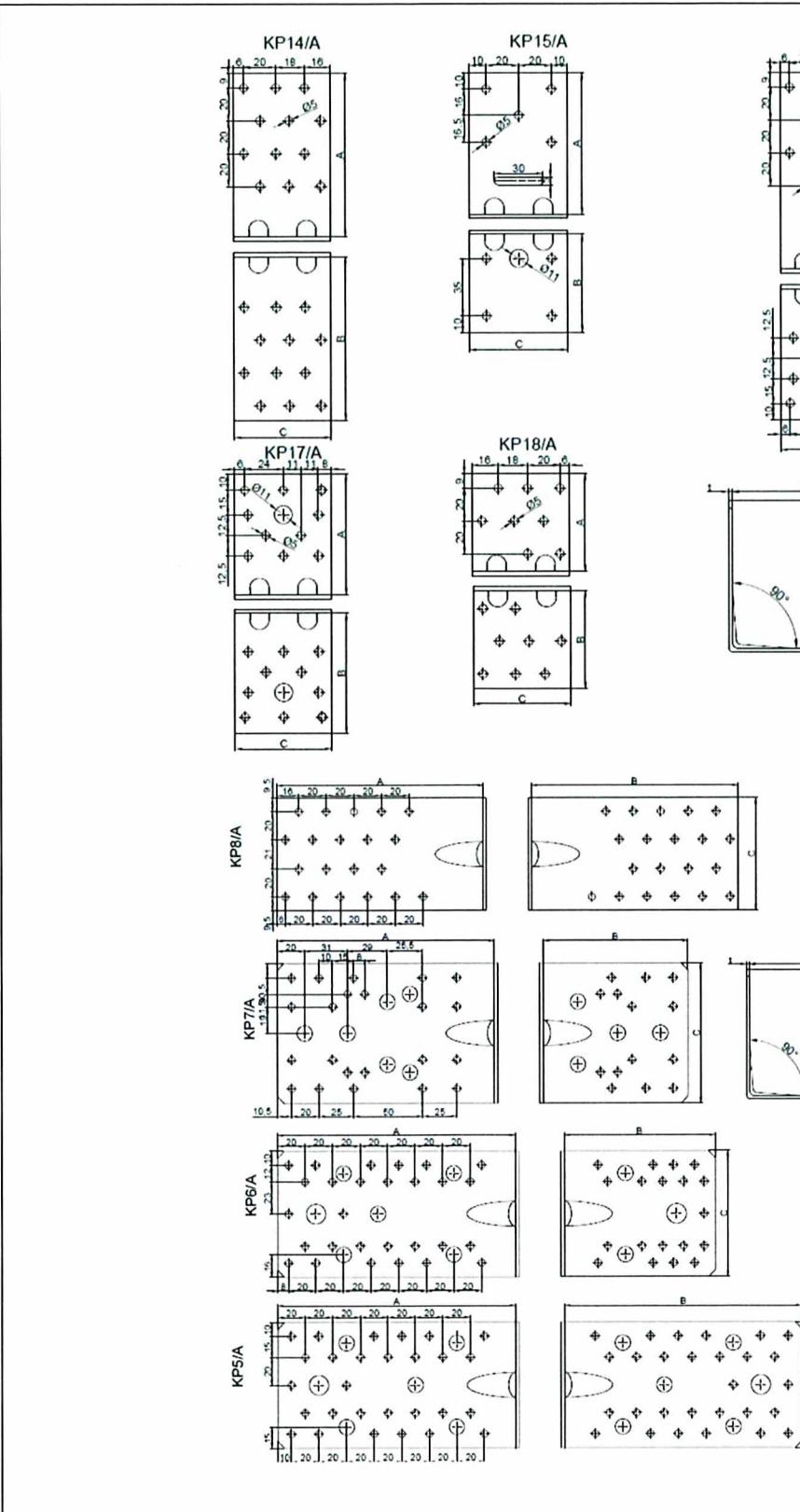
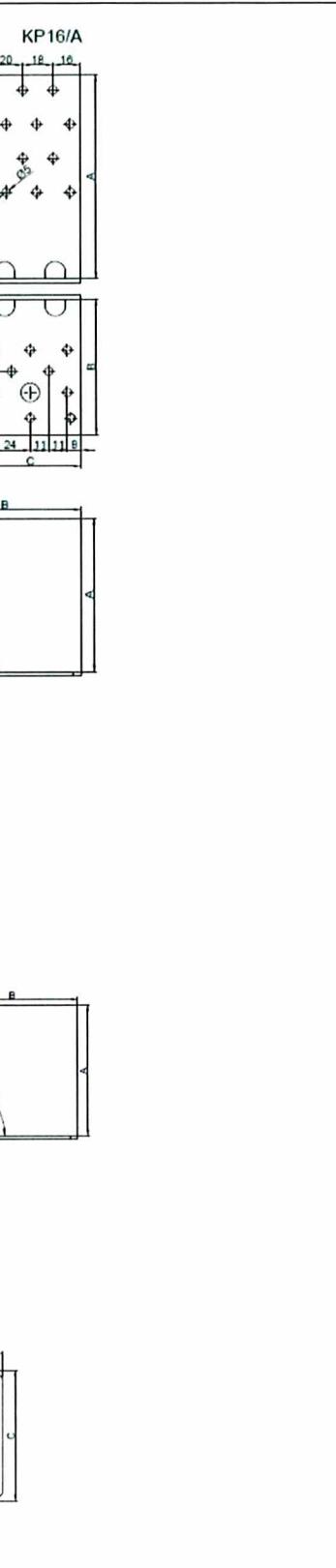
**Annex A15**  
of European  
Technical Assessment  
ETA-16/0716



| Symbol | A, mm<br>( $\pm 1,0$ ) | B, mm<br>( $\pm 1,0$ ) | C, mm<br>( $\pm 1,0$ ) | t, mm<br>( $\pm 0,10$ ) | Number of holes<br>$\varnothing$ , mm, ( $\pm 0,5$ ) |                   |                    |                    | Slotted<br>hole, mm |
|--------|------------------------|------------------------|------------------------|-------------------------|--|-------------------|--------------------|--------------------|---------------------|
|        |                        |                        |                        |                         | $\varnothing 5,0$                                    | $\varnothing 7,0$ | $\varnothing 11,0$ | $\varnothing 14,0$ |                     |
| KP1    | 90                     | 90                     | 65                     | 2,5                     | 16   | 12                | 2                  | -                  | -                   |
| KP2    | 105                    | 105                    | 90                     | 2,5                     | 36   | -                 | -                  | 2                  | -                   |
| KP3    | 90                     | 50                     | 55                     | 2,5                     | 20   | -                 | 2                  | -                  | -                   |
| KP4    | 70                     | 70                     | 55                     | 2,5                     | 20   | -                 | 2                  | -                  | -                   |
| KP8    | 150                    | 150                    | 65                     | 2,5                     | 28   | -                 | 3                  | -                  | 11 x 31             |

|                                       |   |
|---------------------------------------|---|
| <b>MRP®</b>                           | Annex A16<br>of European<br>Technical Assessment<br>ETA-16/0716 |
| Product description<br>KP1 - KP4, KP8 |   |



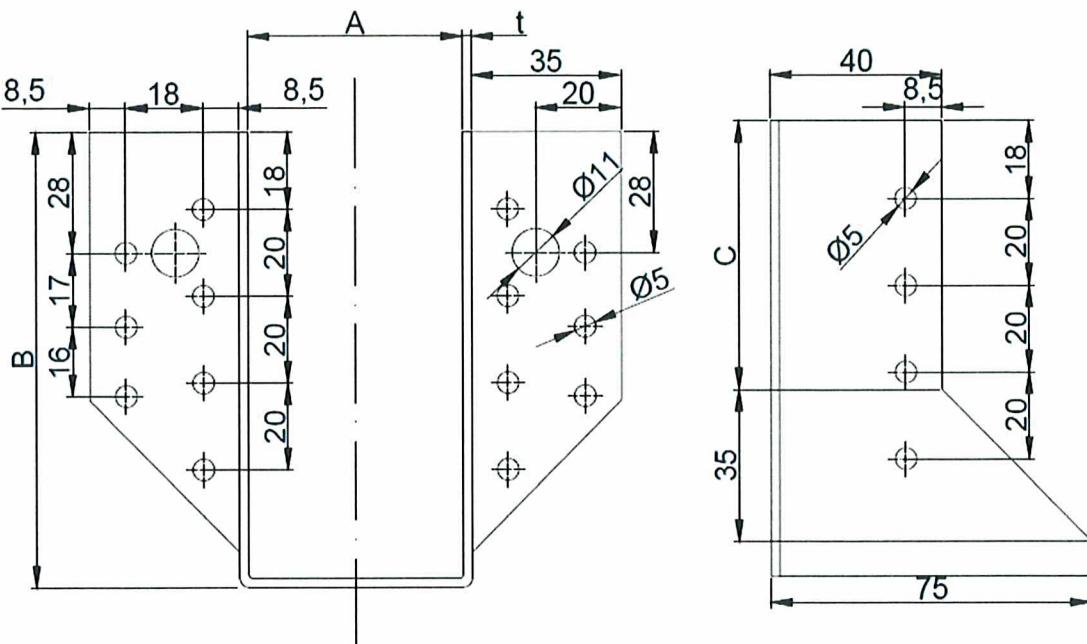
|   |  |
|---|--|
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| <p><b>MRP®</b></p> <p><b>Product description</b><br/>KP1/A - KP18/A</p>             | <p><b>Annex A18</b><br/>of European<br/>Technical Assessment<br/>ETA-16/0716</p>     |

| Symbol | A, mm<br>( $\pm 1,0$ ) | B, mm<br>( $\pm 1,0$ ) | C, mm<br>( $\pm 1,0$ ) | t, mm<br>( $\pm 0,10$ ) | Number of holes<br>$\varnothing$ , mm ( $\pm 0,5$ ) |                   |                    |                    |
|--------|------------------------|------------------------|------------------------|-------------------------|---|-------------------|--------------------|--------------------|
|        |                        |                        |                        |                         | $\varnothing 5,0$                                   | $\varnothing 7,0$ | $\varnothing 11,0$ | $\varnothing 14,0$ |
| KP1/A  | 90                     | 90                     | 65                     | 2,5                     | 14  | 10                | 2                  | -                  |
| KP2/A  | 105                    | 105                    | 90                     | 2,5                     | 36  | -                 | -                  | 2                  |
| KP02/A | 105                    | 105                    | 90                     | 2,5                     | 28  | -                 | 4                  | 1                  |
| KP3/A  | 90                     | 50                     | 55                     | 2,5                     | 20  | -                 | 2                  | -                  |
| KP4/A  | 70                     | 70                     | 55                     | 2,5                     | 16  | -                 | 2                  | -                  |
| KP5/A  | 175                    | 175                    | 90                     | 2,5                     | 56  | -                 | 10                 | 2                  |
| KP6/A  | 172                    | 105                    | 90                     | 2,5                     | 46  | -                 | 7                  | 2                  |
| KP7/A  | 160                    | 100                    | 100                    | 2,5                     | 36  | -                 | 9                  | -                  |
| KP8/A  | 150                    | 150                    | 80                     | 2,5                     | 46  | -                 | -                  | -                  |
| KP9/A  | 150                    | 150                    | 65                     | 2,5                     | 24  | -                 | 4                  | -                  |
| KP10/A | 130                    | 130                    | 100                    | 2,5                     | 36  | -                 | 12                 | -                  |
| KP11/A | 120                    | 120                    | 80                     | 2,5                     | 32  | -                 | -                  | -                  |
| KP12/A | 120                    | 120                    | 60                     | 2,5                     | 24  | -                 | 2                  | -                  |
| KP13/A | 100                    | 100                    | 80                     | 2,5                     | 16  | -                 | 10                 | -                  |
| KP14/A | 100                    | 100                    | 60                     | 2,5                     | 24  | -                 | -                  | -                  |
| KP15/A | 90                     | 60                     | 60                     | 2,5                     | 9   | -                 | 1                  | -                  |
| KP16/A | 120                    | 80                     | 60                     | 2,5                     | 22  | -                 | 1                  | -                  |
| KP17/A | 75                     | 75                     | 60                     | 2,5                     | 20  | -                 | 2                  | -                  |
| KP18/A | 60                     | 60                     | 60                     | 2,5                     | 16  | -                 | -                  | -                  |

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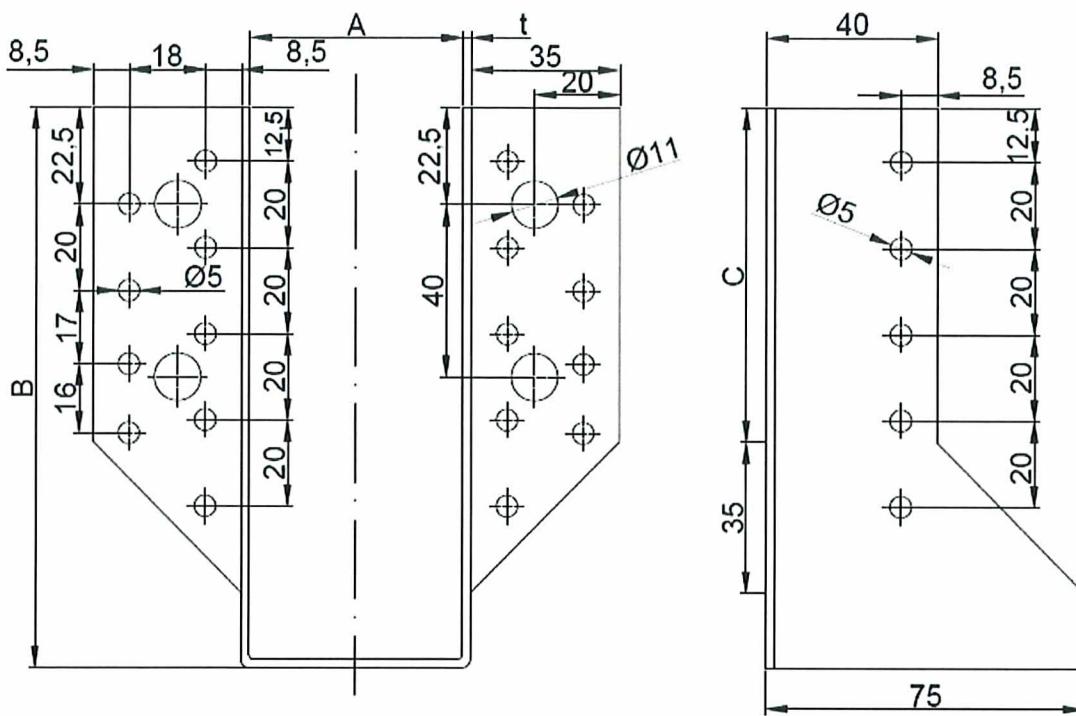
**Product description**  
KP1/A - KP18/A

**Annex A19**  
of European  
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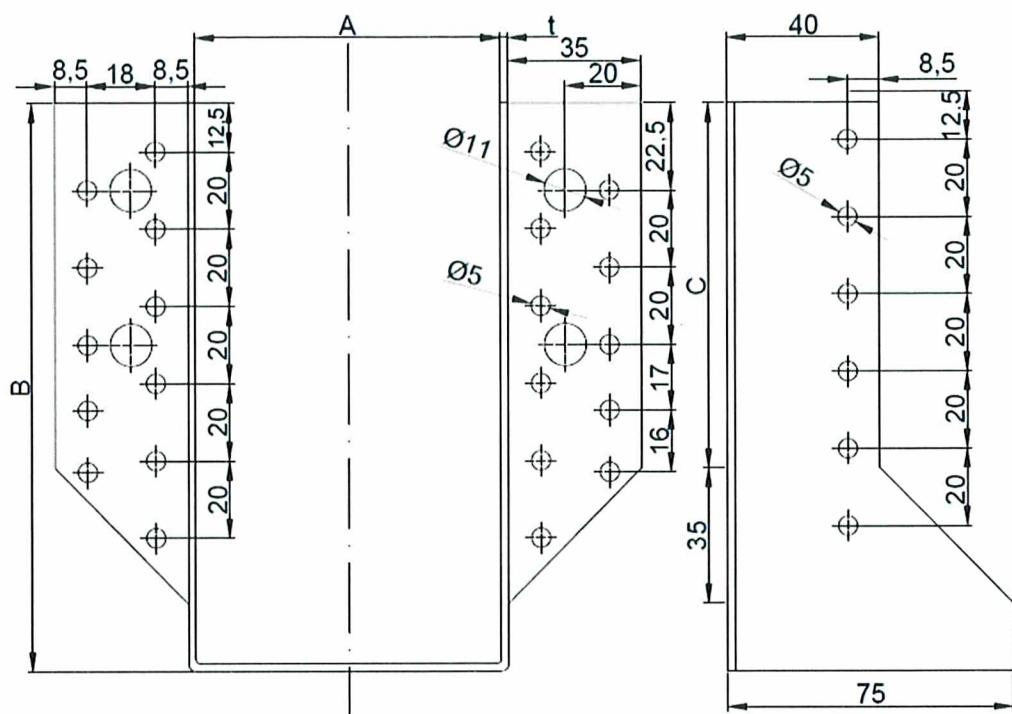
| Symbol | A, mm<br>( $\pm 1,5$ ) | B, mm<br>( $\pm 2,5$ ) | C, mm<br>( $\pm 1,5$ ) | t, mm<br>( $\pm 0,15$ ) | Number of holes<br>$\varnothing$ , mm ( $\pm 0,5$ ) |                    |
|--------|------------------------|------------------------|------------------------|-------------------------|---|--------------------|
|        |                        |                        |                        |                         | $\varnothing 5,0$                                   | $\varnothing 11,0$ |
| WB1    | 25                     | 118                    | 62                     | 2,0                     | 22  | 2                  |
| WB5    | 41                     | 110                    | 62                     | 2,0                     | 22  | 2                  |
| WB10   | 51                     | 105                    | 62                     | 2,0                     | 22  | 2                  |
| WB14   | 60                     | 100                    | 62                     | 2,0                     | 22  | 2                  |

|  |  |
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| <b>MRP®</b>  | <b>Annex A20</b><br>of European<br>Technical Assessment<br>ETA-16/0716 |
| <b>Product description</b><br>WB1, WB5, WB10, WB14 |  |



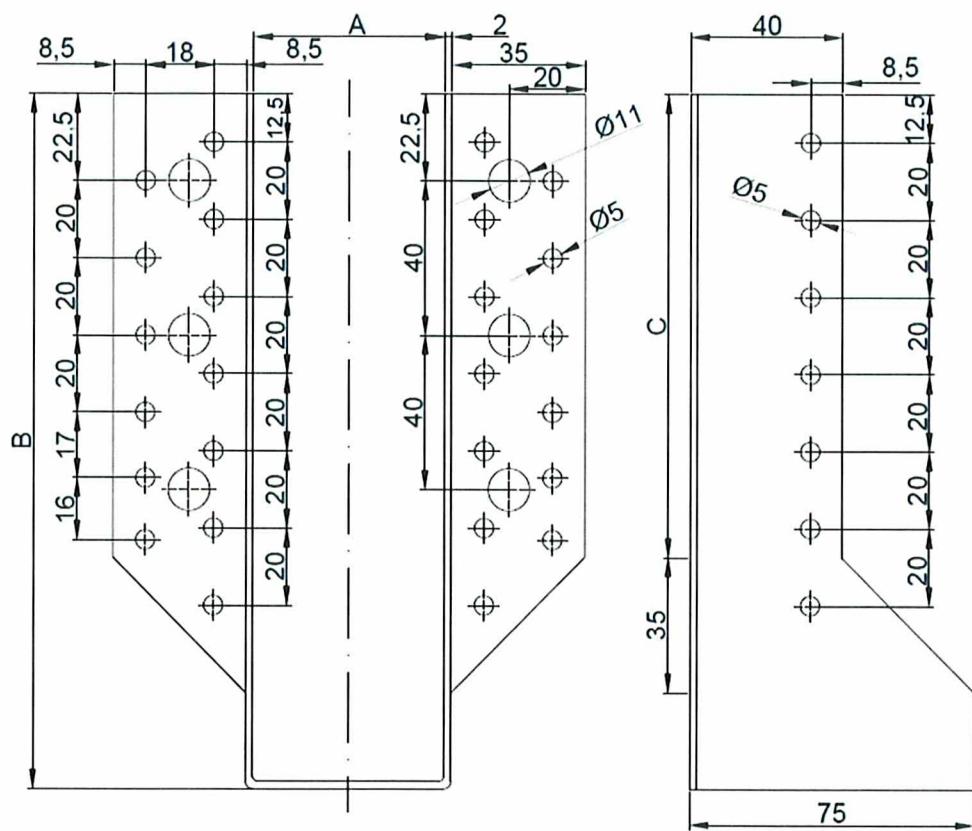
| Symbol | A, mm<br>( $\pm 1,5$ ) | B, mm<br>( $\pm 2,5$ ) | C, mm<br>( $\pm 1,5$ ) | t, mm<br>( $\pm 0,15$ ) | Number of holes<br>$\varnothing$ , mm ( $\pm 0,5$ ) |                    |
|--------|------------------------|------------------------|------------------------|-------------------------|---|--------------------|
|        |                        |                        |                        |                         | $\varnothing 5,0$                                   | $\varnothing 11,0$ |
| WB9    | 45                     | 138                    | 77,5                   | 2,0                     | 28  | 4                  |
| WB11   | 51                     | 135                    | 77,5                   | 2,0                     | 28  | 4                  |
| WB15   | 60                     | 130                    | 77,5                   | 2,0                     | 28  | 4                  |
| WB21   | 70                     | 125                    | 77,5                   | 2,0                     | 28  | 4                  |
| WB26   | 80                     | 120                    | 77,5                   | 2,0                     | 28  | 4                  |

|   |  |
|---|--|
| MRP®  | <b>Annex A21</b><br>of European<br>Technical Assessment<br>ETA-16/0716 |
| <b>Product description</b><br>WB9, WB11, WB15, WB21, WB26 |  |



| Symbol | A, mm<br>( $\pm 1,5$ ) | B, mm<br>( $\pm 2,5$ ) | C, mm<br>( $\pm 1,5$ ) | t, mm<br>( $\pm 0,15$ ) | Number of holes<br>$\varnothing$ , mm ( $\pm 0,5$ ) |                    |
|--------|------------------------|------------------------|------------------------|-------------------------|---|--------------------|
|        |                        |                        |                        |                         | $\varnothing 5,0$                                   | $\varnothing 11,0$ |
| WB16   | 60                     | 160                    | 94,5                   | 2,0                     | 34  | 4                  |
| WB27   | 80                     | 150                    | 94,5                   | 2,0                     | 34  | 4                  |
| WB30   | 100                    | 140                    | 94,5                   | 2,0                     | 34  | 4                  |

|   |   |
|---|---|
| MRP®                                    | Annex A22<br>of European<br>Technical Assessment<br>ETA-16/0716 |
| Product description<br>WB16, WB27, WB30 |   |



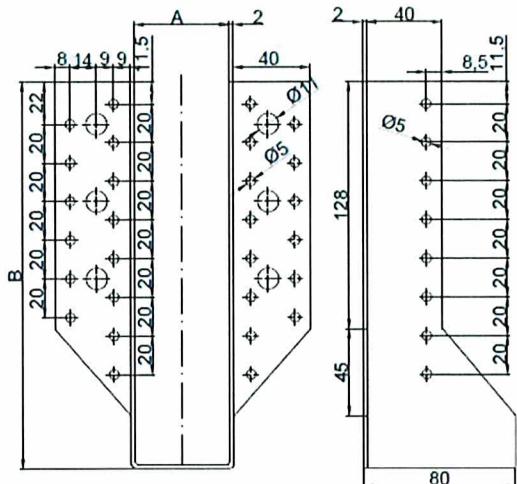
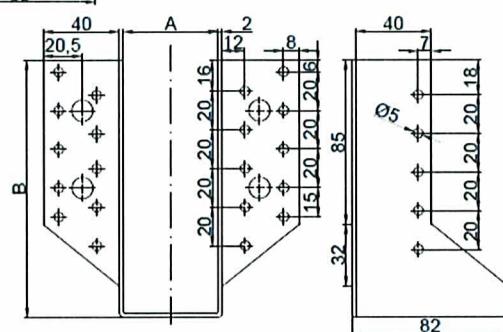
| Symbol | A, mm<br>( $\pm 1,5$ ) | B, mm<br>( $\pm 2,5$ ) | C, mm<br>( $\pm 1,5$ ) | t, mm<br>( $\pm 0,15$ ) | Number of holes |                  |
|--------|------------------------|------------------------|------------------------|-------------------------|-----------------|------------------|
|        |                        |                        |                        |                         | $\emptyset 5,0$ | $\emptyset 11,0$ |
| WB13   | 51                     | 195                    | 120                    | 2,0                     | 40              | 6                |
| WB28   | 80                     | 180                    | 120                    | 2,0                     | 40              | 6                |
| WB31   | 100                    | 170                    | 120                    | 2,0                     | 40              | 6                |

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#### **Product description**

WB13, WB28, WB31

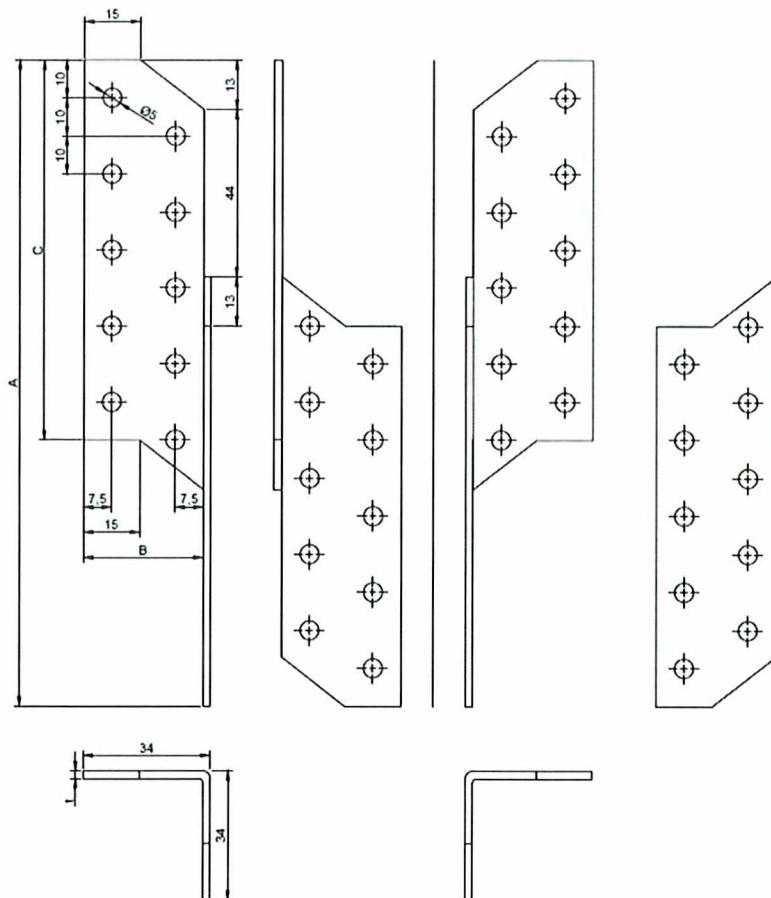
**Annex A23**  
of European  
Technical Assessment  
ETA-16/0716

**WB10/A, WB12/A, WB14/A, WB16/A****WB50/A, WB60/A, WB70/A, WB80/A**

| Symbol | A, mm<br>( $\pm 1,5$ ) | B, mm<br>( $\pm 2,5$ ) | C, mm<br>( $\pm 1,5$ ) | t, mm<br>( $\pm 0,15$ ) | Number of holes<br>Ø, mm ( $\pm 0,5$ ) |        |
|--------|------------------------|------------------------|------------------------|-------------------------|--|--------|
|        |                        |                        |                        |                         | Ø 5,0                                  | Ø 11,0 |
| WB10/A | 100                    | 202                    | 128                    | 2,0                     | 44                                     | 6      |
| WB12/A | 120                    | 192                    | 128                    | 2,0                     | 44                                     | 6      |
| WB14/A | 140                    | 182                    | 128                    | 2,0                     | 44                                     | 6      |
| WB16/A | 160                    | 172                    | 128                    | 2,0                     | 44                                     | 6      |
| WB50/A | 50                     | 133                    | 85                     | 2,0                     | 30                                     | 4      |
| WB60/A | 60                     | 131                    | 85                     | 2,0                     | 30                                     | 4      |
| WB70/A | 70                     | 126                    | 85                     | 2,0                     | 30                                     | 4      |
| WB80/A | 80                     | 122                    | 85                     | 2,0                     | 30                                     | 4      |

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**Product description**  
WB10/A, WB12/A, WB14/A, WB16/A, WB50/A, WB60A, WB70A,  
WB80/A**Annex A24**  
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LK2, LK4, LK6, LK8

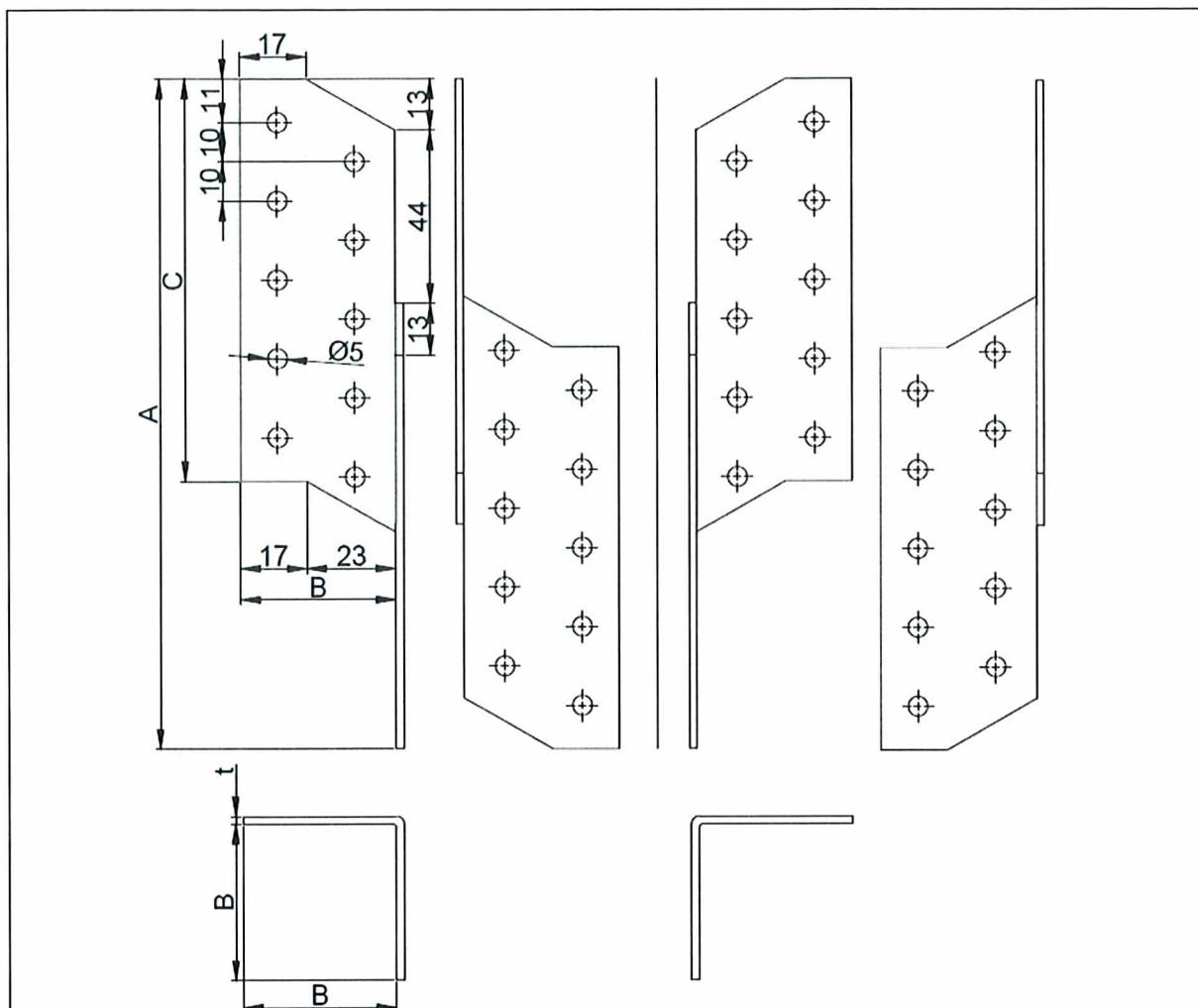
LK1, LK3, LK5, LK7

| Symbol | A, mm<br>( $\pm 2,5$ ) | B, mm<br>( $\pm 1,5$ ) | C, mm<br>( $\pm 2,5$ ) | t, mm<br>( $\pm 0,15$ ) | Number of holes<br>Ø, mm ( $\pm 0,5$ ) |  | Type  |
|--------|------------------------|------------------------|------------------------|-------------------------|--|--|-------|
|        |                        |                        |                        |                         | Ø 5,0                                  |  |       |
| LK1    | 170                    | 32                     | 100                    | 2,00                    | 20                                     |  | Left  |
| LK2    | 170                    |                        | 100                    |                         | 20                                     |  | Right |
| LK3    | 210                    |                        | 140                    |                         | 28                                     |  | Left  |
| LK4    | 210                    |                        | 140                    |                         | 28                                     |  | Right |
| LK5    | 250                    |                        | 180                    |                         | 36                                     |  | Left  |
| LK6    | 250                    |                        | 180                    |                         | 36                                     |  | Right |
| LK7    | 290                    |                        | 220                    |                         | 44                                     |  | Left  |
| LK8    | 290                    |                        | 220                    |                         | 44                                     |  | Right |

MRP®

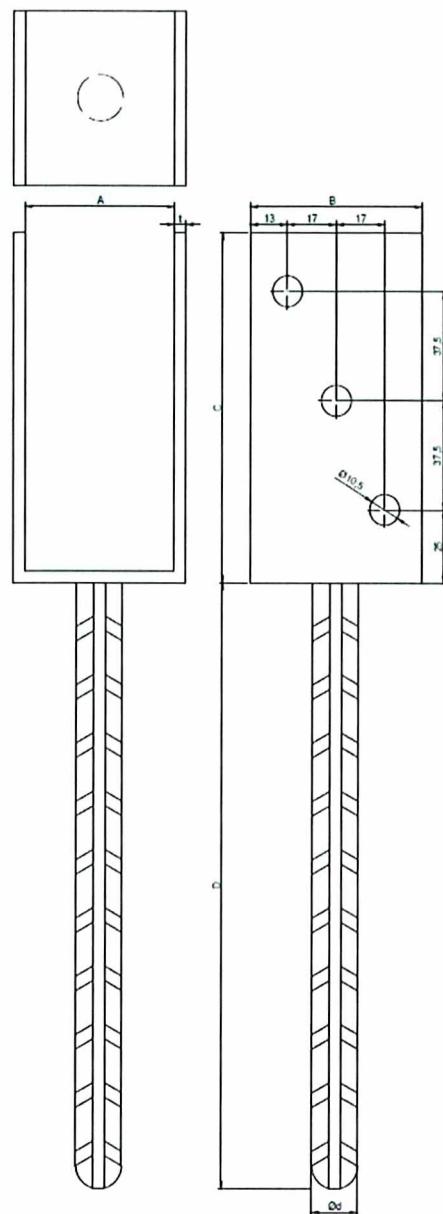
Product description  
LK1 - LK8

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of European  
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**LK2/A, LK4/A, LK6/A, LK8/A**
**LK1/A, LK3/A, LK5/A, LK7/A**

| Symbol | A, mm<br>( $\pm 2,5$ ) | B, mm<br>( $\pm 1,5$ ) | C, mm<br>( $\pm 2,5$ ) | t, mm<br>( $\pm 0,15$ ) | Number of<br>holes<br>$\varnothing$ , mm<br>( $\pm 0,5$ ) | Type  |
|--------|------------------------|------------------------|------------------------|-------------------------|---|-------|
|        |                        |                        |                        |                         | $\varnothing 5,0$   |       |
| LK1/A  | 170                    | 40                     | 102                    | 2,00                    | 20  | Left  |
| LK2/A  | 170                    | 40                     | 102                    |                         | 20  | Right |
| LK3/A  | 210                    | 40                     | 140                    |                         | 28  | Left  |
| LK4/A  | 210                    | 40                     | 140                    |                         | 28  | Right |
| LK5/A  | 250                    | 40                     | 202                    |                         | 36  | Left  |
| LK6/A  | 250                    | 40                     | 202                    |                         | 36  | Right |
| LK7/A  | 290                    | 40                     | 222                    |                         | 44  | Left  |
| LK8/A  | 290                    | 40                     | 222                    |                         | 44  | Right |

**MRP®**
**Product description**  
**LK1/A - LK8/A**
**Annex A26**  
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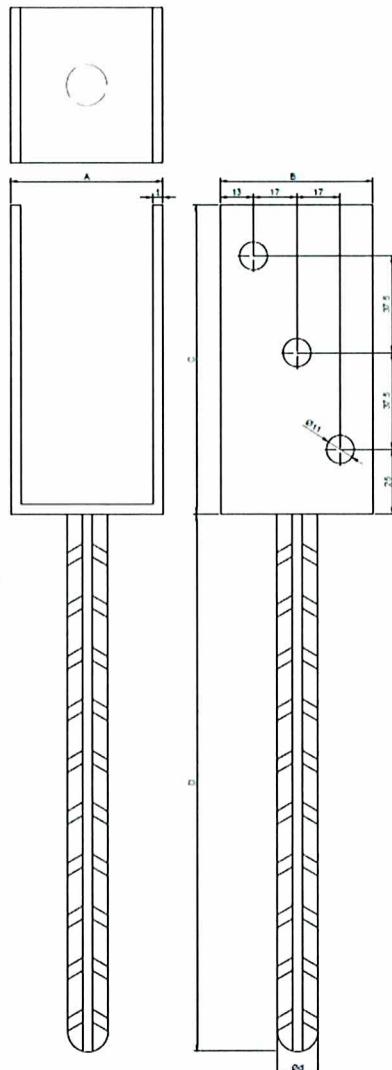


| Symbol | A, mm<br>( $\pm 1,5$ ) | B, mm<br>( $\pm 1,5$ ) | C, mm<br>( $\pm 1,5$ ) | D, mm<br>( $\pm 0,5$ ) | t, mm<br>( $\pm 0,15$ ) | $\varnothing d$ ,<br>mm<br>( $\pm 0,1$ ) | Number<br>of holes<br>$\varnothing$ , mm<br>( $\pm 0,5$ ) |
|--------|------------------------|------------------------|------------------------|------------------------|-------------------------|--|---|
| PS1    | 60                     | 60                     | 120                    | 200                    | 4                       | 16                                       | 6 x Ø10,5   |
| PS2    | 70                     | 60                     | 120                    | 200                    | 4                       | 16                                       | 6 x Ø10,5   |
| PS3    | 80                     | 60                     | 120                    | 200                    | 5                       | 16                                       | 6 x Ø10,5   |
| PS4    | 90                     | 60                     | 120                    | 200                    | 5                       | 20                                       | 6 x Ø10,5   |
| PS5    | 100                    | 60                     | 120                    | 200                    | 5                       | 20                                       | 6 x Ø10,5   |
| PS6    | 120                    | 60                     | 120                    | 200                    | 5                       | 20                                       | 6 x Ø10,5   |
| PS8    | 140                    | 90                     | 126                    | 200                    | 5                       | 20                                       | 6 x Ø10,5   |

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**Product description**  
PS1 - PS8

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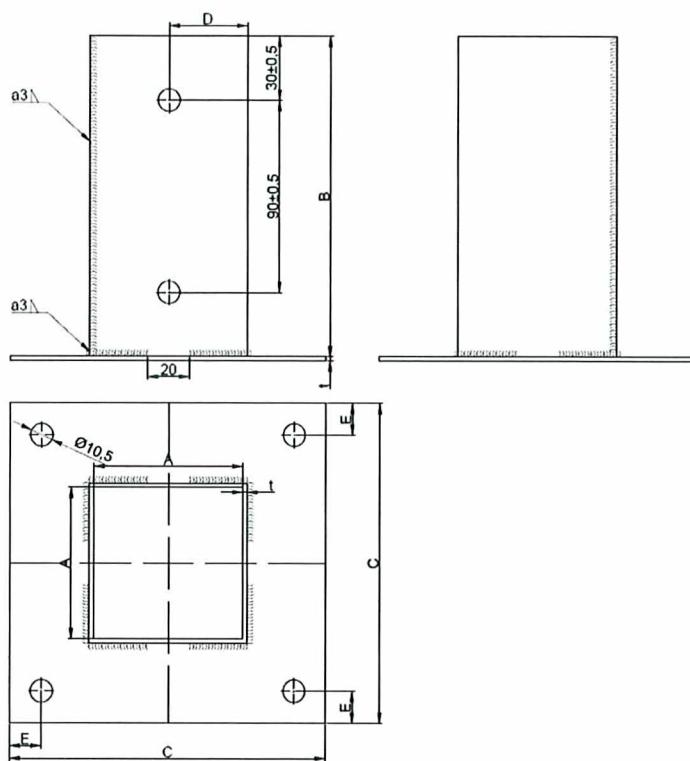


| Symbol | A, mm<br>( $\pm 1,5$ ) | B, mm<br>( $\pm 1,5$ ) | C, mm<br>( $\pm 1,5$ ) | D, mm<br>( $\pm 0,5$ ) | t, mm<br>( $\pm 0,15$ ) | $\varnothing d$ , mm<br>( $\pm 0,1$ ) | Number<br>of holes<br>$\varnothing$ , mm<br>( $\pm 0,5$ ) |
|--------|------------------------|------------------------|------------------------|------------------------|-------------------------|---------------------------------------|---|
| PS2/A  | 70                     | 60                     | 120                    | 200                    | 4,0                     | 20                                    | 6 x Ø11,0   |
| PS3/A  | 80                     | 60                     | 120                    | 200                    | 4,0                     | 20                                    | 6 x Ø11,0   |
| PS4/A  | 90                     | 60                     | 120                    | 200                    | 4,0                     | 20                                    | 6 x Ø11,0   |
| PS5/A  | 100                    | 60                     | 120                    | 200                    | 4,0                     | 20                                    | 6 x Ø11,0   |
| PS6/A  | 120                    | 60                     | 120                    | 200                    | 4,0                     | 20                                    | 6 x Ø11,0   |
| PS8/A  | 140                    | 90                     | 120                    | 200                    | 4,0                     | 20                                    | 6 x Ø11,0   |
| PS9/A  | 160                    | 60                     | 120                    | 200                    | 4,0                     | 20                                    | 6 x Ø11,0   |

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Product description  
PS2/A - PS9/A

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| Symbol | A, mm<br>( $\pm 1,5$ ) | B, mm<br>( $\pm 2,5$ ) | C, mm<br>( $\pm 2,5$ ) | D, mm<br>( $\pm 1,5$ ) | E, mm<br>( $\pm 1,0$ ) | t, mm<br>( $\pm 0,15$ ) | Number of<br>holes<br>$\varnothing$ , mm<br>( $\pm 0,5$ ) |
|--------|------------------------|------------------------|------------------------|------------------------|------------------------|-------------------------|---|
| PSP1   | 71                     | 150                    | 150                    | 37,5                   | 15                     | 2,0                     | 12 x Ø10,5  |
| PSP2   | 91                     | 150                    | 150                    | 47,5                   | 15                     | 2,0                     | 12 x Ø10,5  |
| PSP3   | 101                    | 150                    | 150                    | 52,5                   | 15                     | 2,0                     | 12 x Ø10,5  |

MRP®

**Product description**  
PSP1 - PSP3

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| MRP® symbol  | Nailing*   | Characteristic load-carrying capacity,<br>$R_k$ , kN | Static diagram of loading |
|--|--|--|---------------------------|
| KW1 - KW7<br>KW2A<br>KW1/A - KW7/A<br>KB1 - KB3<br>KB1/A - KB4/A                         | full nailing   | 1,35   |                           |
| KK1- KK2   |  | 7,47   |                           |
| KS1- KS3<br>KS1/A - KS6/A  | full nailing   | 2,16   |                           |
| KM1 - KM15<br>KM2A - KM17/A<br>KL1 - KL5<br>KL1/A - KL10/A<br>KR1 - KR2<br>KR1/A - KR2/A | full nailing   | 2,34   |                           |

\* Ring shank nails with the diameter  $d \geq 4$  mm and the length  $\geq 40$  mm.  
 Timber grade at least C24 according to EN 338

| MRP®  | Annex B1<br>of European<br>Technical Assessment<br>ETA-16/0716 |
|---|--|
| Characteristic load-carrying capacity of joints made with MRP® three-dimensional nailing plates KW, KW/A, KK, KS, KS/A, KM, KM/A, KL, KL/A, KR and KR/A |  |

| MRP® symbol   | Nailing*     | Characteristic load-carrying capacity, $R_k$ , kN | Static diagram of loading |
|---|--------------|---|---------------------------|
| KP1 - KP8<br>KP1/A - KP18/A<br>KP02/A   |              | 18,42   |                           |
| WB1 - WB31<br>WB10/A - WB80/A   |              | 26,69   |                           |
| LK1 - LK8<br>LK1/A - LK8/A  | full nailing | 17,91   |                           |
| PS1 - PS8<br>PS2/A - PS9/A<br>PSP1 - PSP3   | full nailing | 4,70  |                           |
| <p>* Ring shank nails with the diameter <math>d \geq 4</math> mm and the length <math>\geq 40</math> mm.<br/>       Timber grade at least C24 according to EN 338</p> |              |   |                           |

| MRP®   | Annex B2<br>of European<br>Technical Assessment<br>ETA-16/0716 |
|--|--|
| Characteristic load-carrying capacity of joints made with MRP® three-dimensional nailing plates KP, KP/A, WB, WB/A, LK, LK/A, PS, PS/A and PSP |  |